

# SpeedTube™

## **SpeedTube Parts Manual**

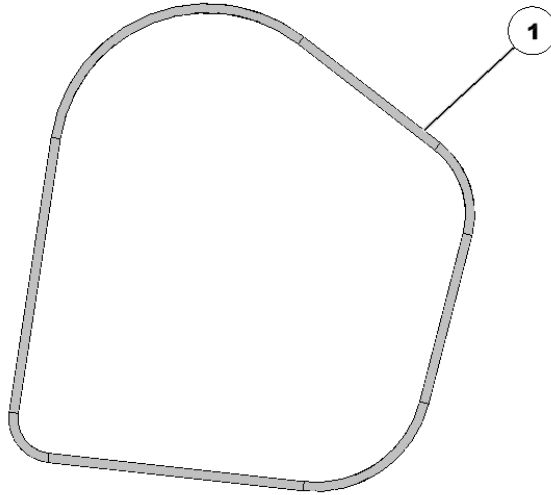
Precision Planting®

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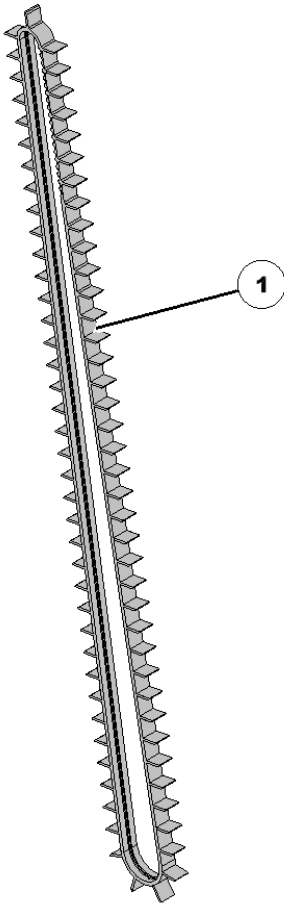
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## 768111 SpeedTube Gearbox O-Ring



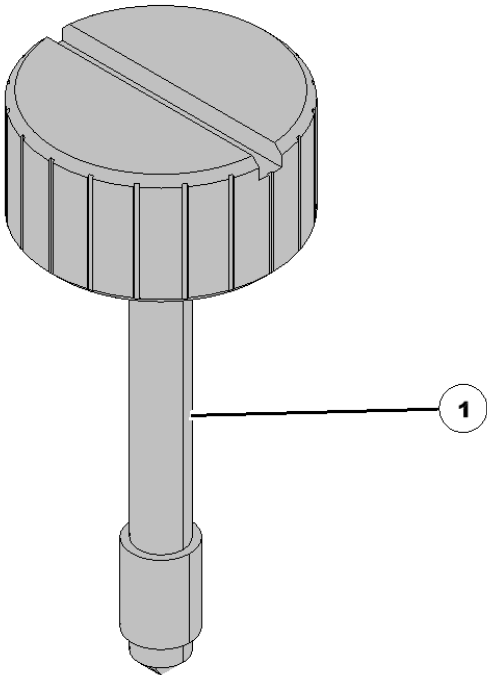
Item No.	Part Number	Part Name	QTY	Remarks
1	768111	Seal	1	O-ring

# 768252 SpeedTube Belt



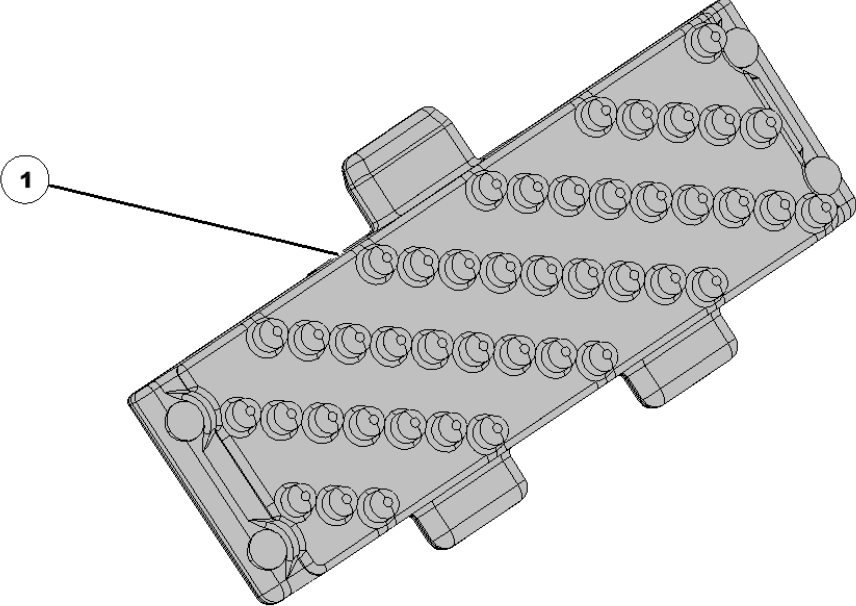
Item No.	Part Number	Part Name	QTY	Remarks
1	768252	Belt	1	

# 768263 SpeedTube Module Thumb Screw



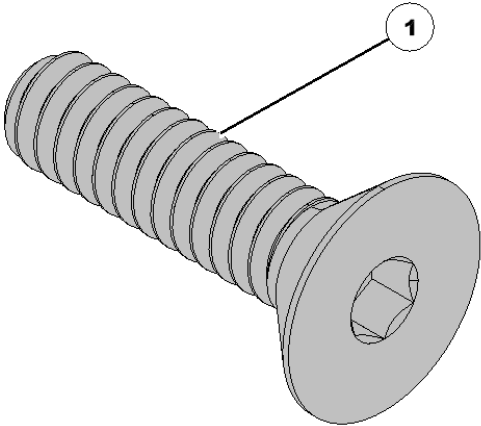
Item No.	Part Number	Part Name	QTY	Remarks
1	768263	Screw	1	Holds seed sensor to SpeedTube cover

# 768300 SpeedTube Rumble Strip



Item No.	Part Number	Part Name	QTY	Remarks
1	768300	Insert	1	Installs in Belt Housing

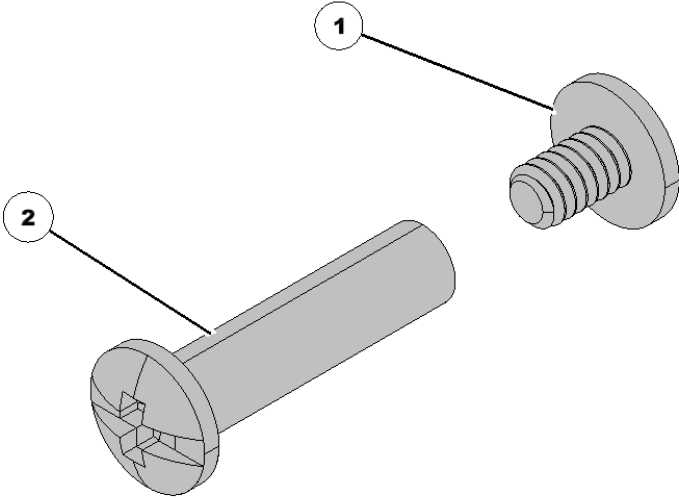
# 768301 Kinze SpeedTube Guard Cover Screw



Item No.	Part Number	Part Name	QTY	Remarks
1	768301	Screw	1	#10-24 x 3/4" Flat Head Socket Cap

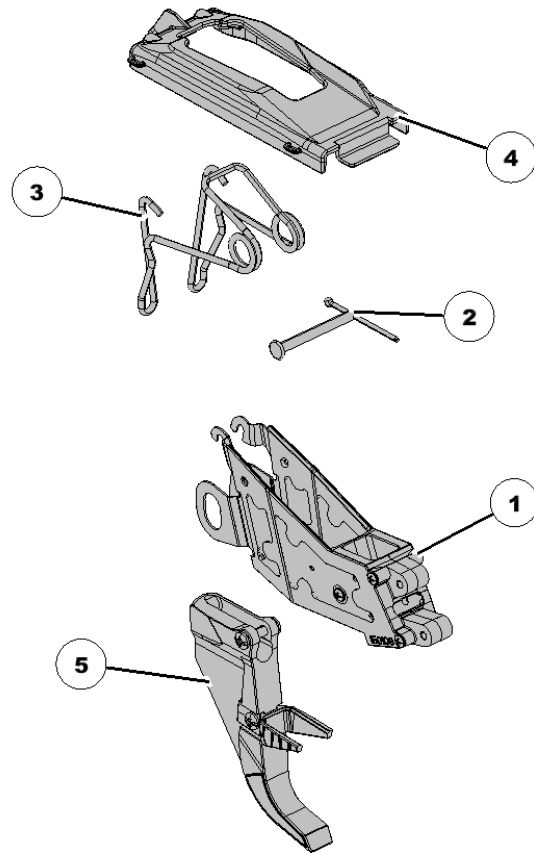


# 768302 John Deere ME5/XP SpeedTube Guard Screw Set



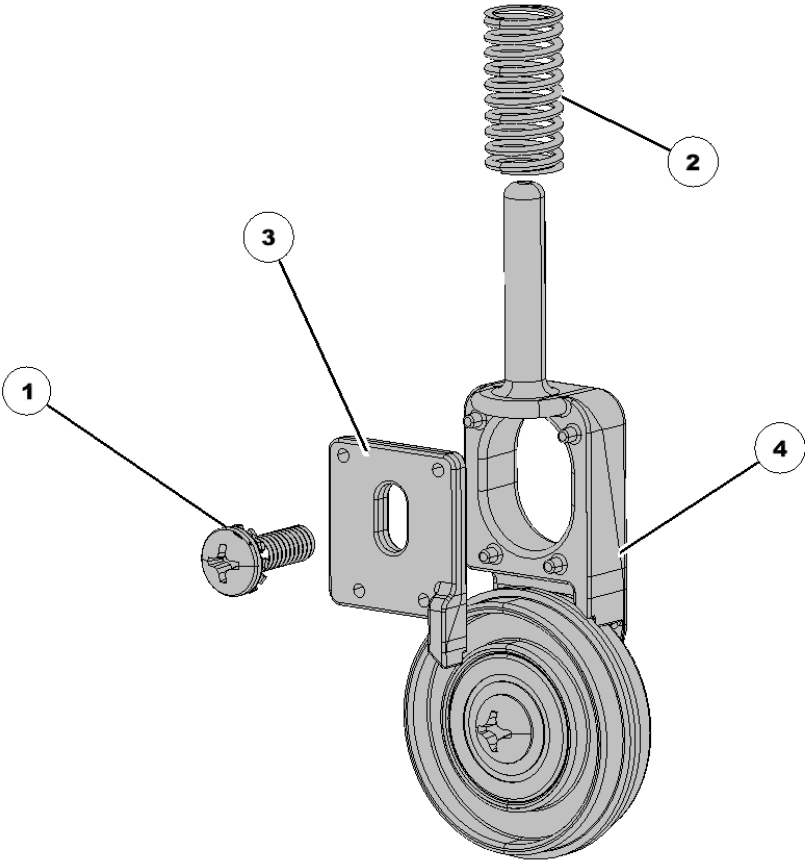
Item No.	Part Number	Part Name	QTY	Remarks
1		Binding Post Screw	1	Secures SpeedTube Guard to Shank
2		Binding Post	1	Secures SpeedTube Guard to Shank

# 768394 John Deere XP SpeedTube Row Unit Kit



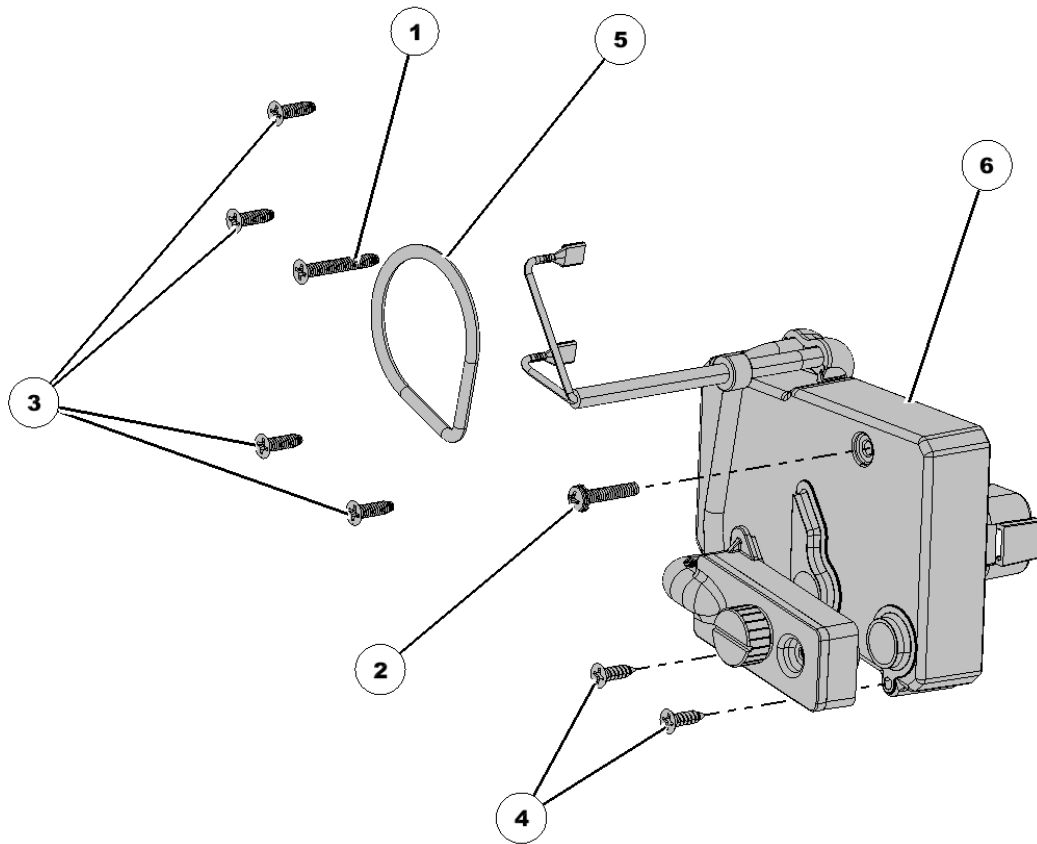
Item No.	Part Number	Part Name	QTY	Remarks
1	150109	Bracket	1	John Deere Quick Attach Keeton Bracket Kit
2	700279	Kit	1	Seed Tube Pin and Clip
3	768487	Spring	1	John Deere XP SpeedTube Retention Spring
4	768517	Cover	1	John Deere XP Shank Cover
5	768633	Guard, SpeedTube	1	John Deere ME5/XP SpeedTube Guard

# 768401 SpeedTube Idler Pulley Kit



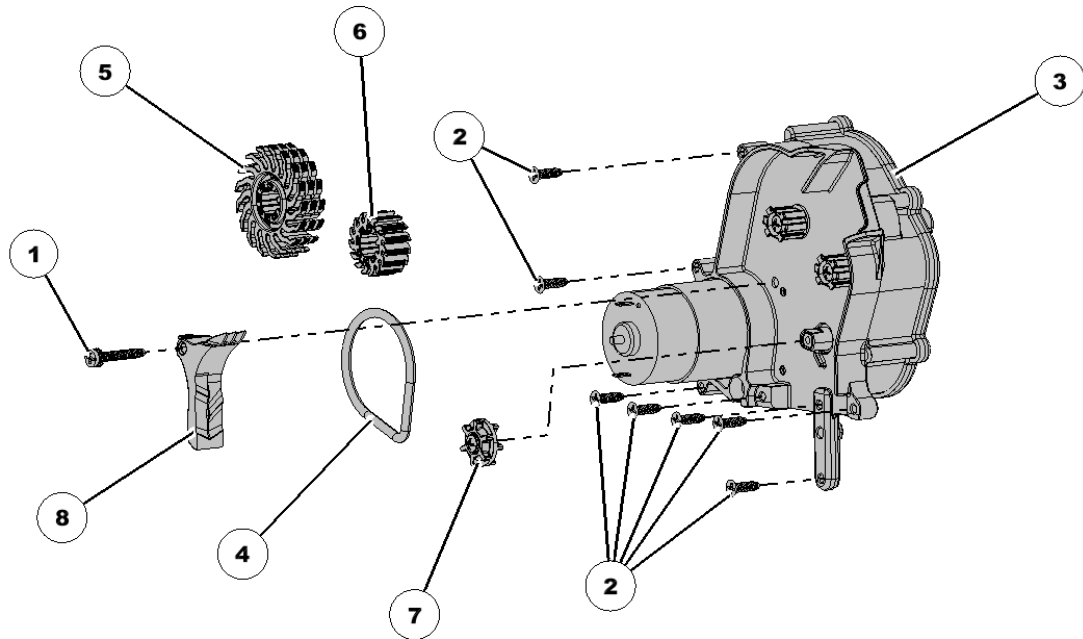
Item No.	Part Number	Part Name	QTY	Remarks
1		#8-32 x 1/2" Phillips Pan Head 410 S/S	1	External Tooth Lockwasher SEMS Screw
2		Spring	1	
3		Scraper	1	
4		Idler Asm	1	

# 768404 SpeedTube Module Kit



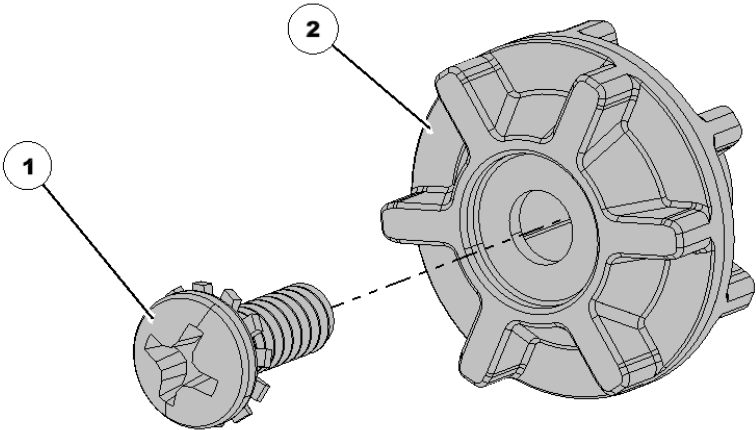
Item No.	Part Number	Part Name	QTY	Remarks
1		#6-32 x 1" Phillips Flat Head Thread Cutting Screw	1	Type F, 18-8 Stainless Steel
3		Screw, 6 - 18 X .5 Type A Thread Forming	2	Flat Head Phillips SS
4		#6-32 x 3/4" Phillips Pan Screw	1	Lockwasher SS 18-8
5		Seal	1	O-ring
6		Module	1	SpeedTube Module
2		Screw	4	6-32 X .5 Thread Rolling Flat Head Phillips SS

# 768405 SpeedTube Drive Assembly Kit



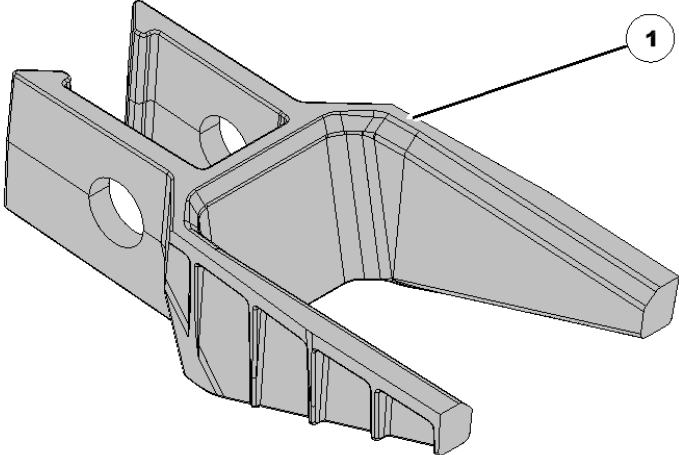
Item No.	Part Number	Part Name	QTY	Remarks
1		#6-32 x 1" Phillips Flat Head Thread Cutting Screw	1	Type F, 18-8 Stainless Steel
3		Drive Assembly	1	
4		Seal	1	Motor O-ring
5	768432	Wheel	1	Front (Large) Feeder Wheel
6	768433	Wheel	1	Rear (Small) Feeder Wheel
7	768406	Kit	1	Drive Pulley
8	768622	Insert	1	Large Feeder Wheel Comb
2		Screw	7	6-32 X .5 THREAD ROLLING FLAT HEAD PHILLIPS SS

# 768406 SpeedTube Drive Pulley Kit



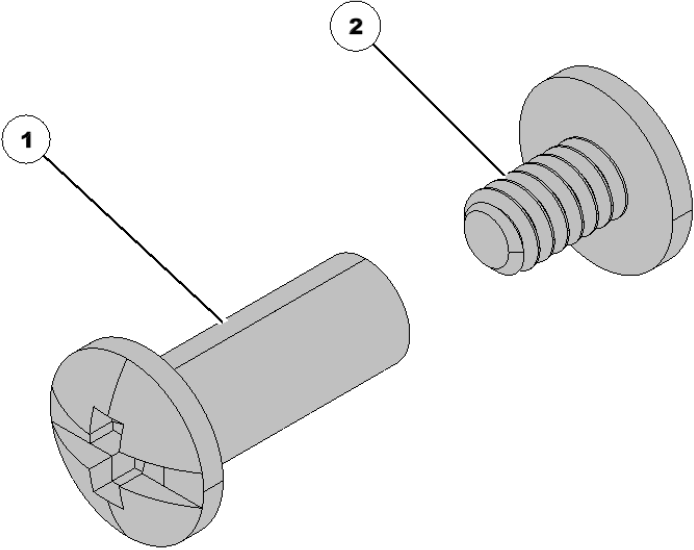
Item No.	Part Number	Part Name	QTY	Remarks
1		#6-32 x 3/8" Phillips Pan Screw	1	18-8 Stainless Steel Lockwasher
2		Pulley	1	Drive Pulley

# 768408 SpeedTube Guard Alignment Clip



Item No.	Part Number	Part Name	QTY	Remarks
1	768408	Clip	1	

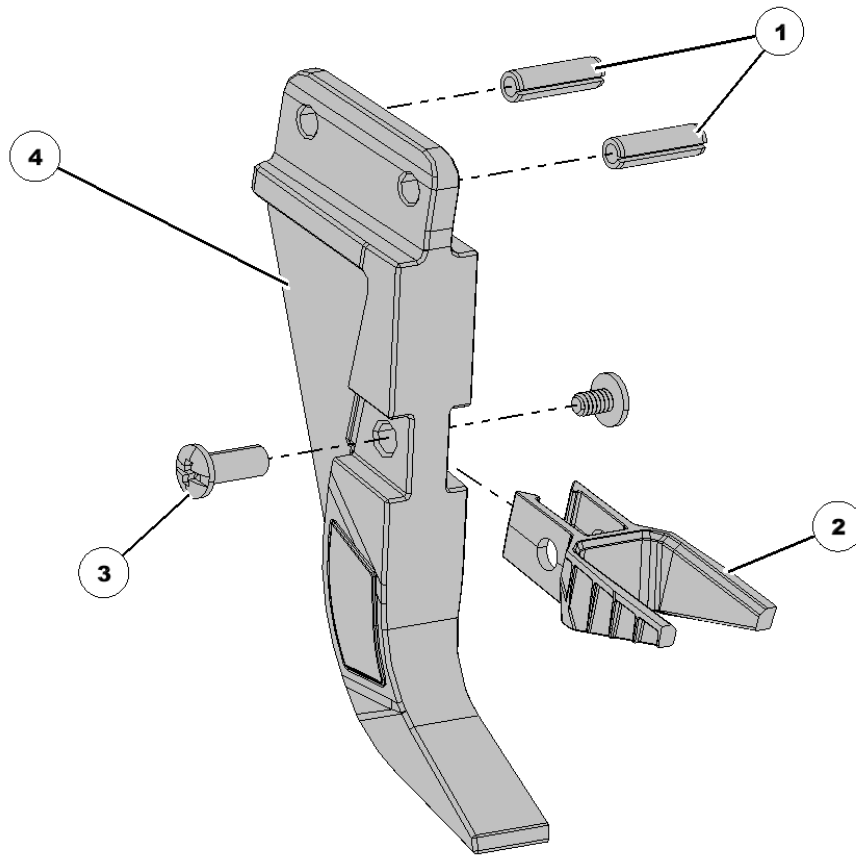
# 768420 SpeedTube Guard Alignment Clip Screw Set



Item No.	Part Number	Part Name	QTY	Remarks
1		Binding Post	1	Attaches Alignment Clip to Guard
2		Binding Post Screw	1	Attaches Alignment Clip to Guard

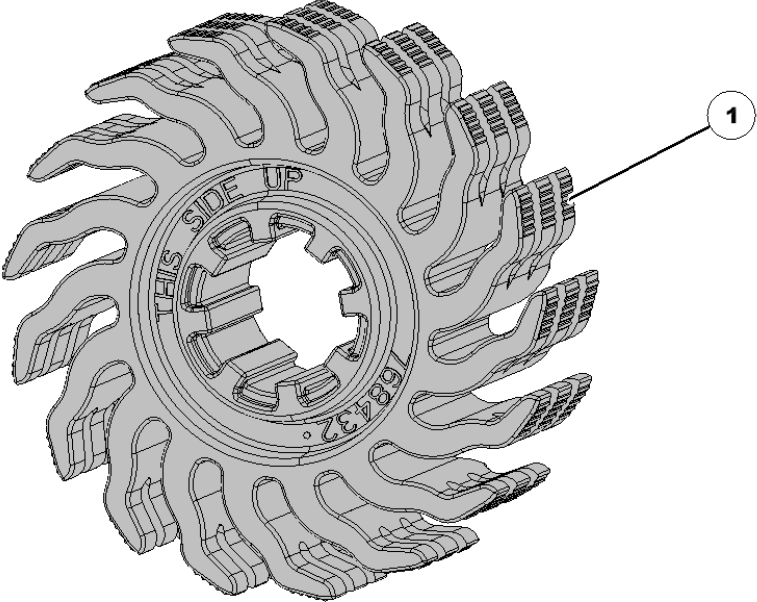


# 768427 John Deere ME2/+ Guard Kit



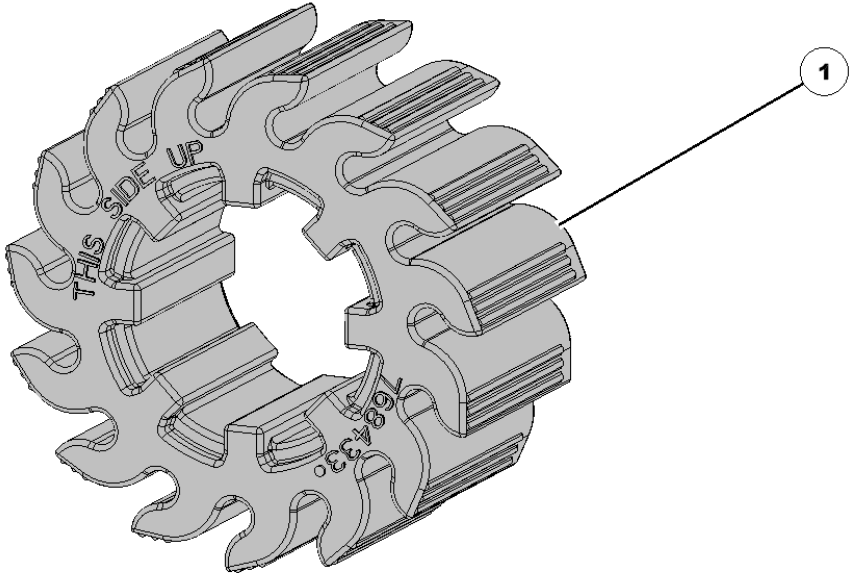
Item No.	Part Number	Part Name	QTY	Remarks
1		Spring Pin	2	Slotted - 1/4" x 7/8" Clear Zinc Finish
2	768408	Clip	1	SpeedTube Alignment
3	768420	Binding Post	1	Barrel and Screw Set
4		Guard	1	John Deere ME2/+

# 768432 Front (Large) Feeder Wheel



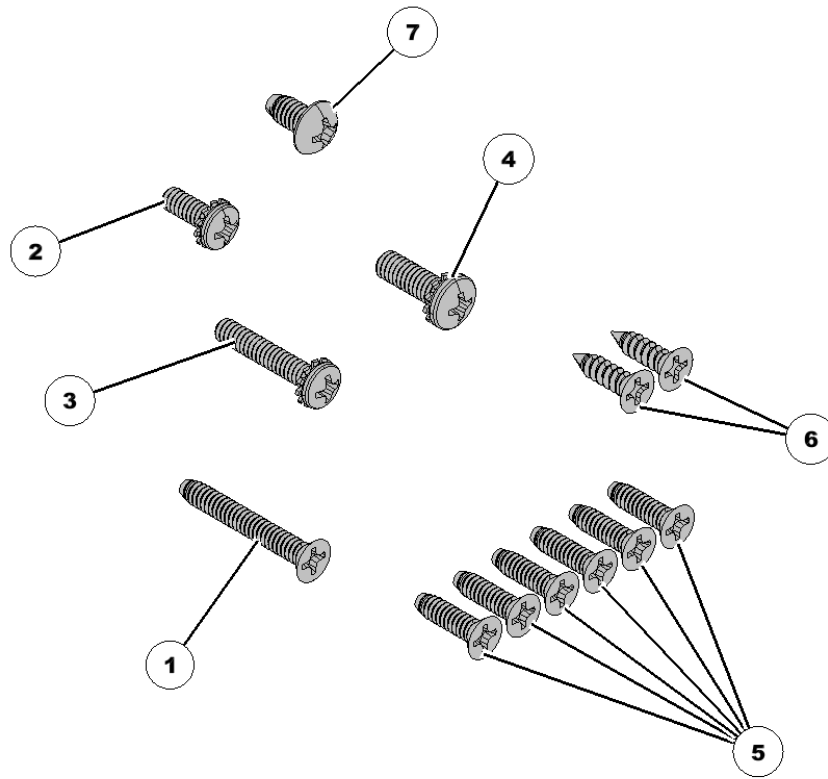
Item No.	Part Number	Part Name	QTY	Remarks
1	768432	Wheel	1	

# 768433 Rear (Small) Feeder Wheel



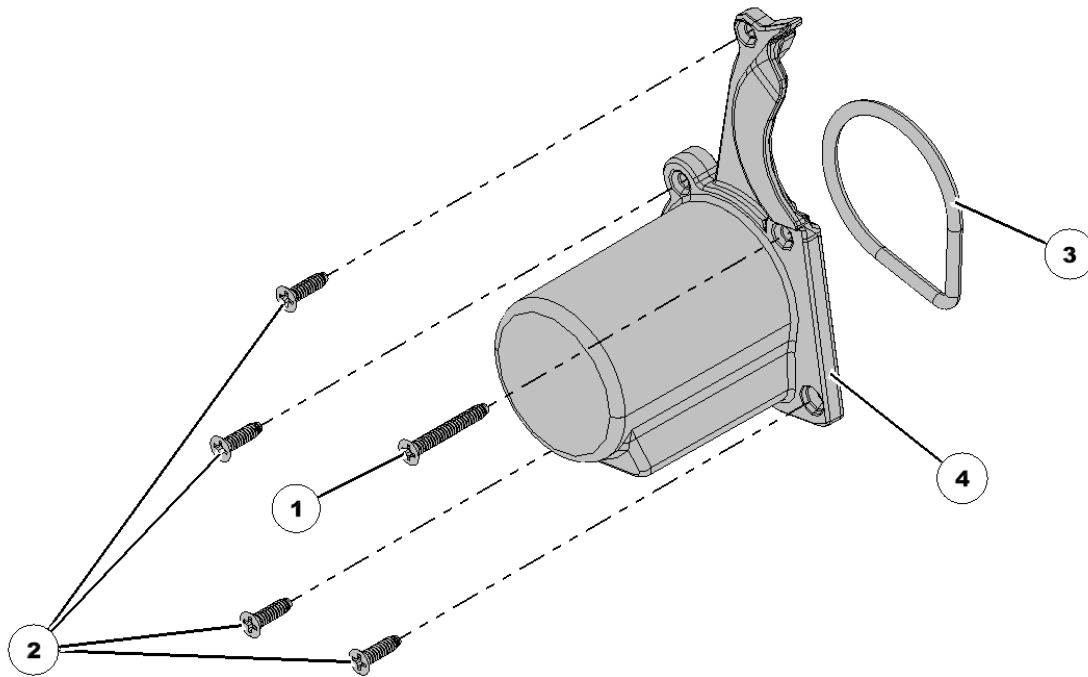
Item No.	Part Number	Part Name	QTY	Remarks
1	768433	Wheel	1	

# 768438 SpeedTube Hardware Kit



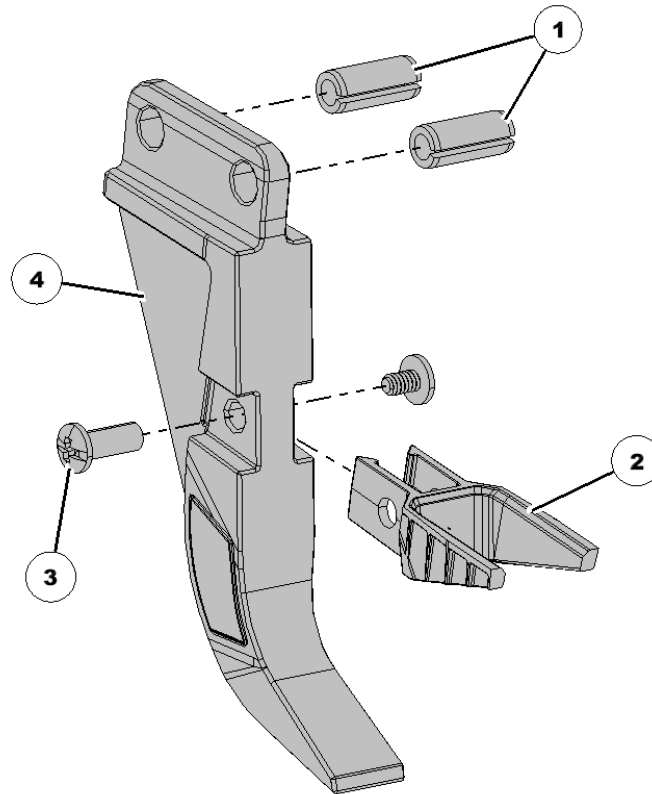
Item No.	Part Number	Part Name	QTY	Remarks
1		#6-32 x 1" Phillips Flat Head Thread Cutting Screw	1	Type F, 18-8 Stainless Steel
2		#6-32 x 3/8" Phillips Pan Screw	1	18-8 Stainless Steel Lockwasher
3		#6-32 x 3/4" Phillips Pan Screw	1	18-8 Stainless Steel Lockwasher
4		#8-32 x 1/2" Phillips Pan Head 410 S/S	1	External Tooth Lockwasher SEMS Screw
6		Screw, 6 - 18 X .5 Type A Thread Forming	2	Phillips Flat Head Stainless Steel
7		0805RPP410 Screw	1	8-32 X 5/16" Thread Rolling
5		Screw	6	6-32 X 1/2" Thread Rolling Flat Head Phillips SS

# 768439 SpeedTube Motor Cover Kit



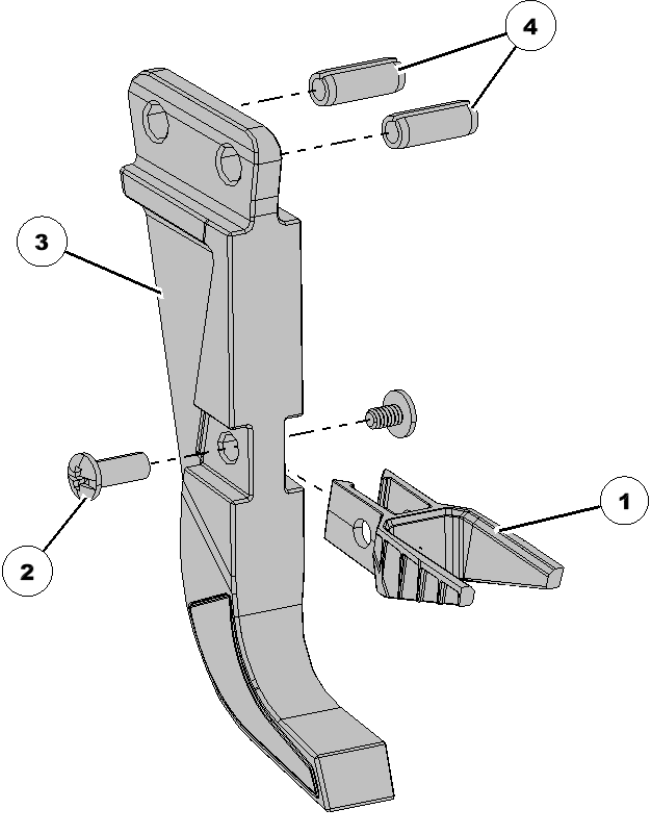
Item No.	Part Number	Part Name	QTY	Remarks
1		#6-32 x 1" Phillips Flat Head Thread Cutting Screw	1	Type F, 18-8 Stainless Steel
3		Seal	1	O-ring
4		Cover	1	SpeedTube Motor
2		Screw	4	6-32 X 1/2" Thread Rolling Flat Head Phillips SS

## 768442 John Deere ME2/+ Guard Kit (3/8" Guard Holes)



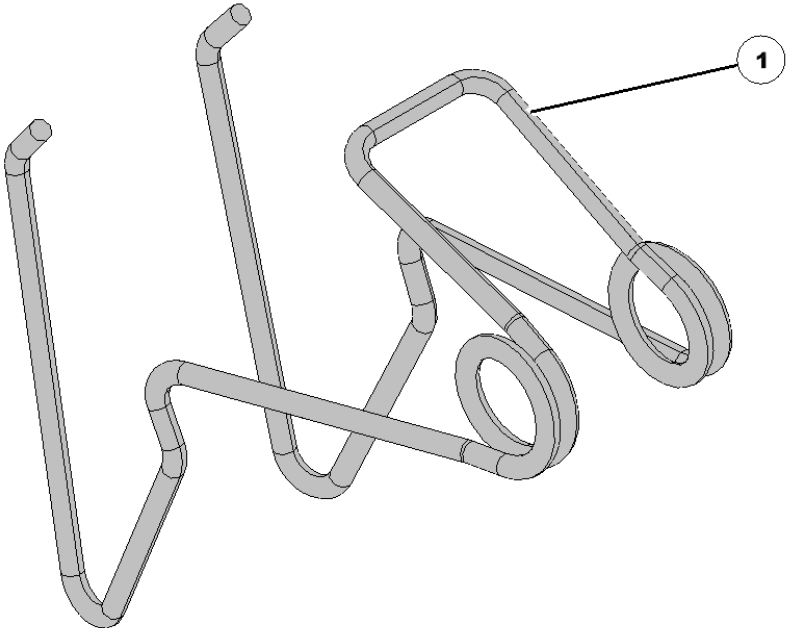
Item No.	Part Number	Part Name	QTY	Remarks
1		Spring Pin	2	3/8" x 7/8" Slotted
2	768408	Clip	1	SpeedTube Alignment
3	768420	Binding Post	1	Barrel and Screw Set
4		Guard	1	John Deere ME2/+ (3/8" Mounting Holes)

# 768444 White 9000 SpeedTube Guard Kit



Item No.	Part Number	Part Name	QTY	Remarks
1	768408	Clip	1	SpeedTube Alignment
2	768420	Binding Post	1	Barrel and Screw Set
3		Guard	1	AGCO White 9000
4		5/16 x 7/8 Rollpin	2	

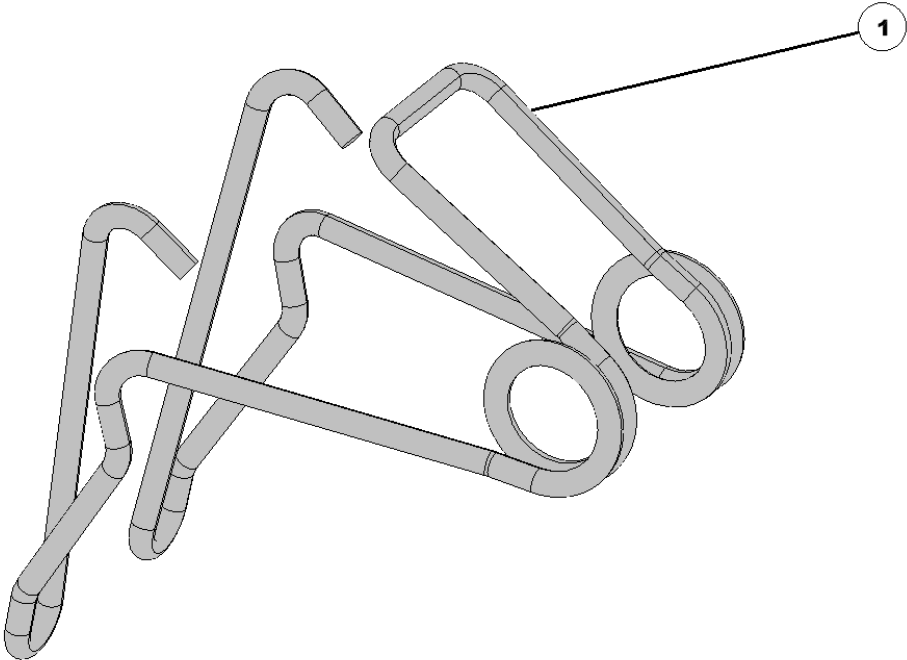
# 768486 Kinze 3000 SpeedTube Retention Spring



Item No.	Part Number	Part Name	QTY	Remarks
1	768486	Spring	1	Kinze 3000 Retention Spring

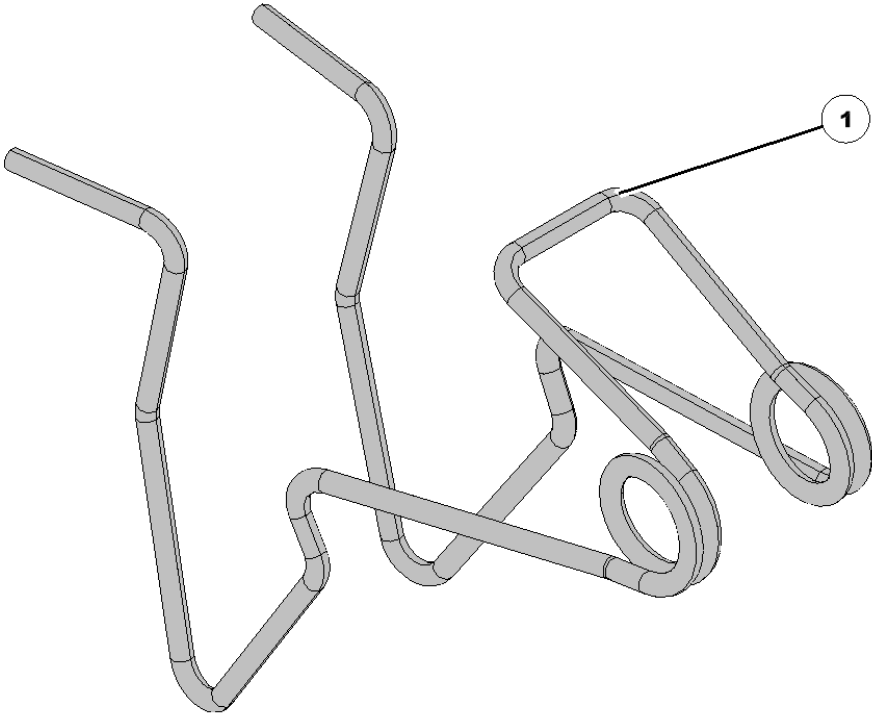


# 768487 John Deere XP SpeedTube Retention Spring



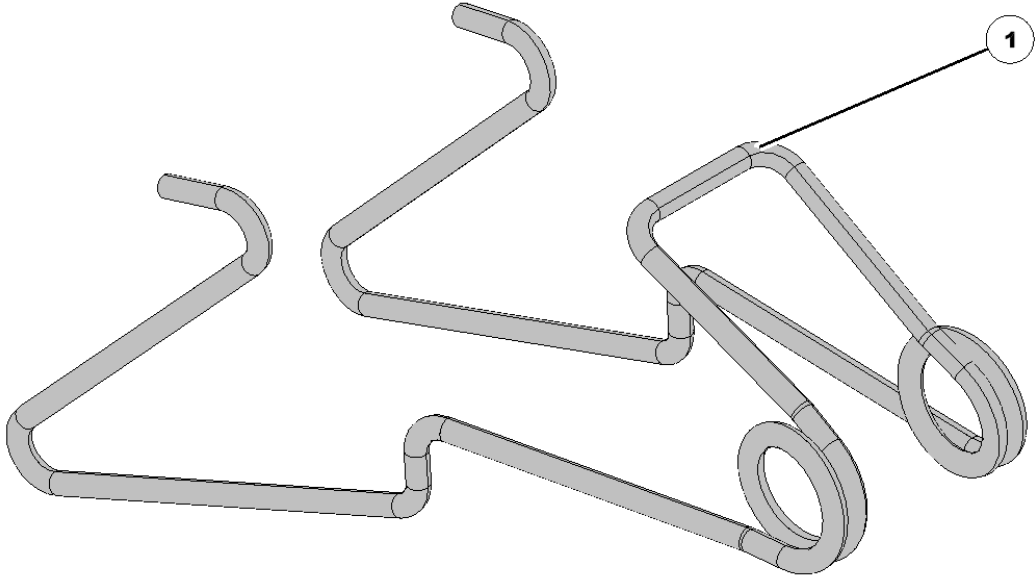
Item No.	Part Number	Part Name	QTY	Remarks
1	768487	Spring	1	John Deere XP Retention Spring

# 768488 John Deere ME2/+ SpeedTube Retention Spring



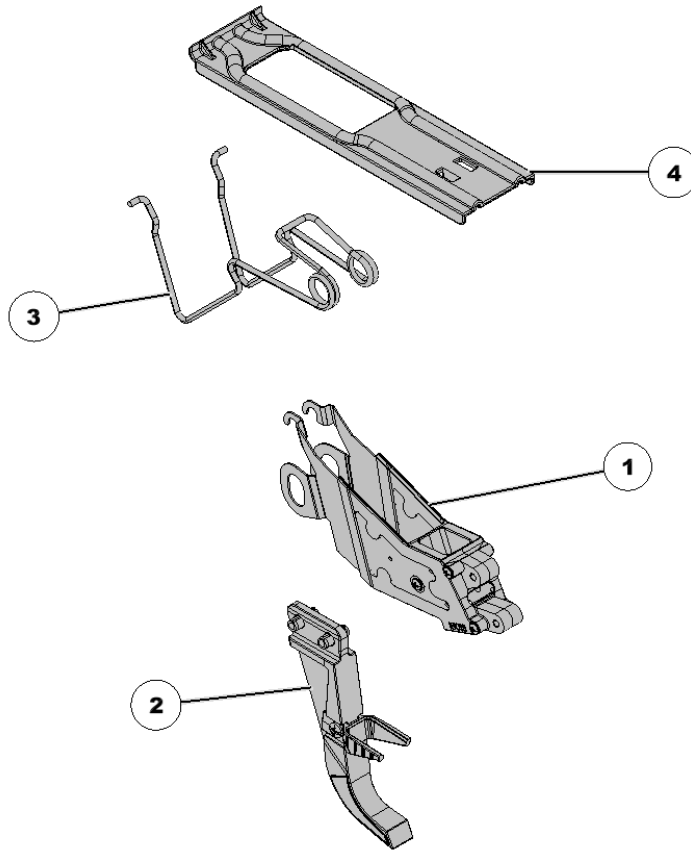
Item No.	Part Number	Part Name	QTY	Remarks
1	768488	Spring	1	John Deere ME2/+ Retention Spring

# 768489 John Deere ME5 SpeedTube Retention Spring



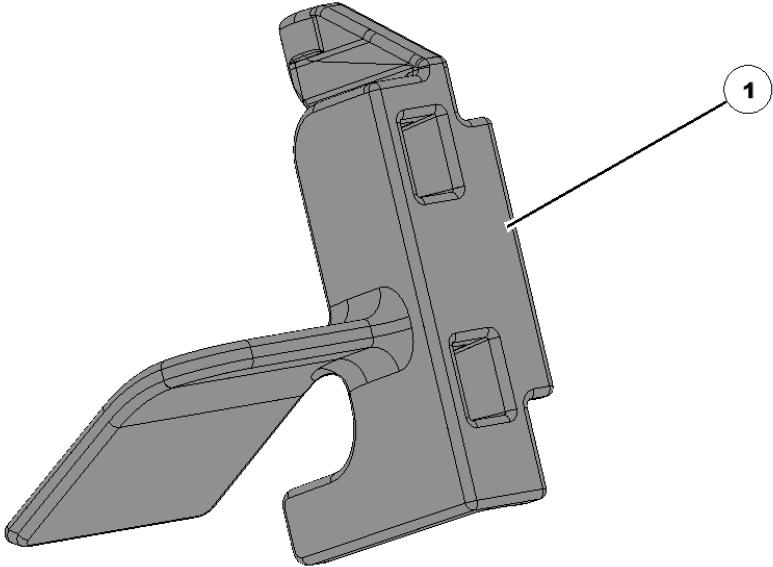
Item No.	Part Number	Part Name	QTY	Remarks
1	768489	Spring	1	John Deere ME5 Retention Spring

# 768490 White 9000 SpeedTube Row Unit Kit



Item No.	Part Number	Part Name	QTY	Remarks
1	150111	Bracket	1	White 9000 Quick Attach Keeton Bracket
2	768444	Kit	1	White 9000 SpeedTube Guard
3	768551	Spring	1	White 9000 Retention Spring
4	768601	Cover - Shank	1	White 9000 Shank Cover

# 768495 SpeedTube Soybean Deflector Kit

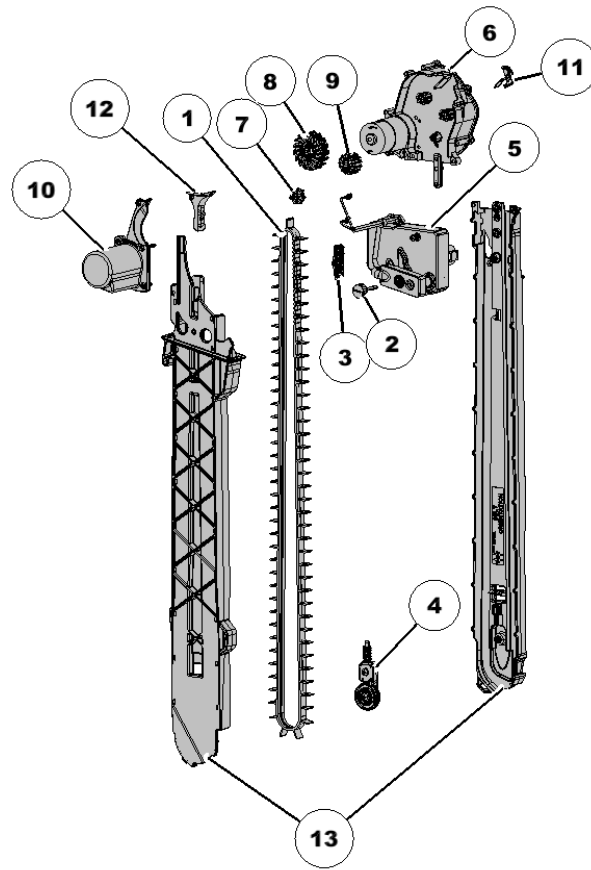


Item No.	Part Number	Part Name	QTY	Remarks
1		Deflector	2	80 Hole Soybean Disk Only

## 768496 SpeedTube Essentials and Tools Kit

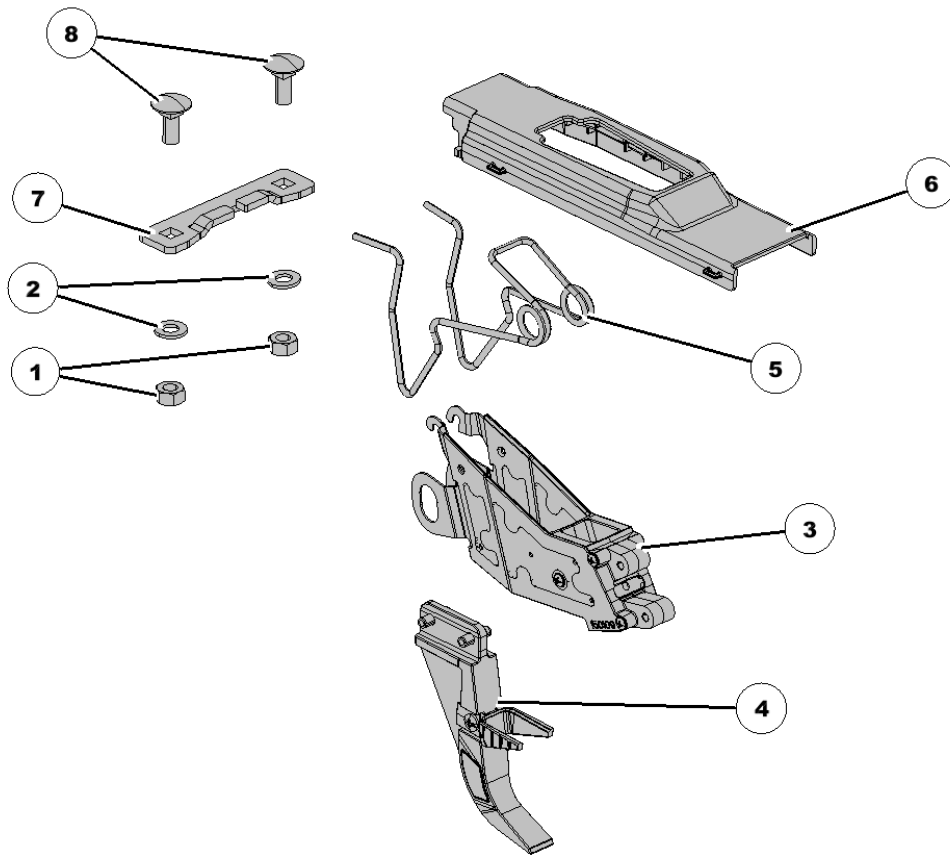
Item No.	Part Number	Part Name	QTY	Remarks
1	0235262	HSB15839	1	Insert Bit, 1/8" Hex x 1" OAL,
2	768300	Insert	1	Belt Housing
3	768432	Wheel	2	Front (Large) Feeder Wheel
4	768433	Wheel	2	Rear (Small) Feeder Wheel
5	768438	Kit	1	SpeedTube Hardware
6	768495	Kit	2	Soybean Deflector
7	768504	Punch	1	7/32" Hollow Spring Pin Removal
8	768568	Tool	1	SpeedTube Pulley Removal
9		Plate, Template	1	CASE IH 12XX SpeedTube Cutout Template

# 768500 SpeedTube Assembly



Item No.	Part Number	Part Name	QTY	Remarks
1	768252	Belt	1	Seed Delivery
2	768263	Screw	1	SpeedTube Module Thumb Screw
3	768300	Insert	1	Rumble Strip
4	768401	Kit	1	SpeedTube Idler Pulley
5	768404	Kit	1	SpeedTube Module
6	768405	Kit	1	SpeedTube Drive Assembly
7	768406	Kit	1	SpeedTube Drive Pulley
8	768432	Wheel	1	Front (Large) Feeder
9	768433	Wheel	1	Rear (Small) Feeder
10	768439	Kit	1	SpeedTube Motor Cover
11	768495	Kit	1	Soybean Deflector
12	768622	Insert	1	Front Feeder Wheel Comb
13	768630	Kit, Cover & Housing	1	Belt Cover and Housing

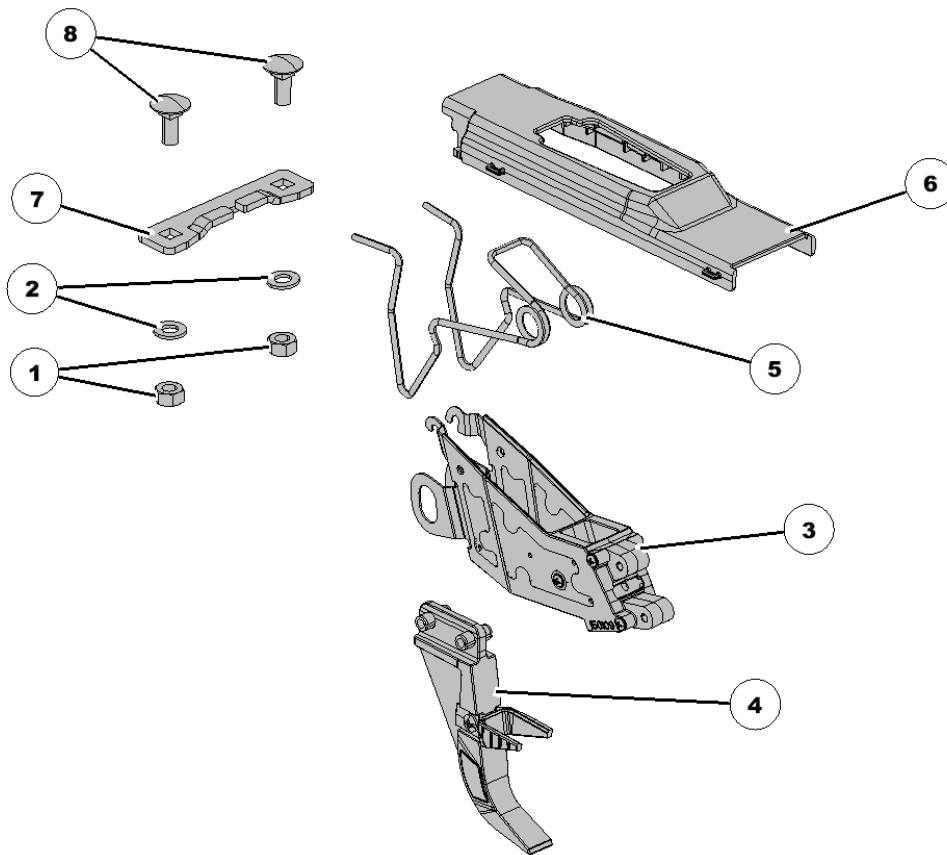
## 768501 John Deere ME2/+ SpeedTube Row Unit Kit



Item No.	Part Number	Part Name	QTY	Remarks
1		Nut	2	M10 - 1.5
2		Washer	2	M10 X 20mm OD
3	150109	Bracket	1	John Deere Quick Attach Keeton Bracket Kit
4	768427	Guard	1	John Deere ME2/+ SpeedTube Guard
5	768488	Spring	1	John Deere ME2/+ Retention Spring
6	768518	Cover - Shank	1	John Deere ME2/+ Row Unit
7	768577	Bracket	1	John Deere ME2/+ Retention Spring Bracket
8		Carriage Bolt	2	

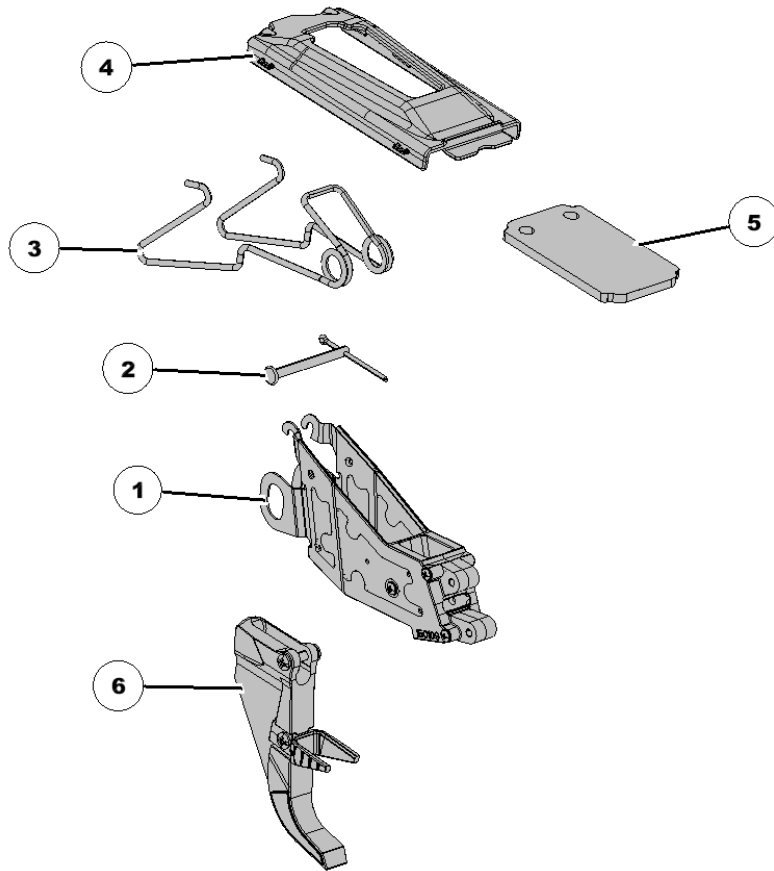


## 768502 John Deere ME2/+ Row Unit Kit (3/8" Guard Holes)



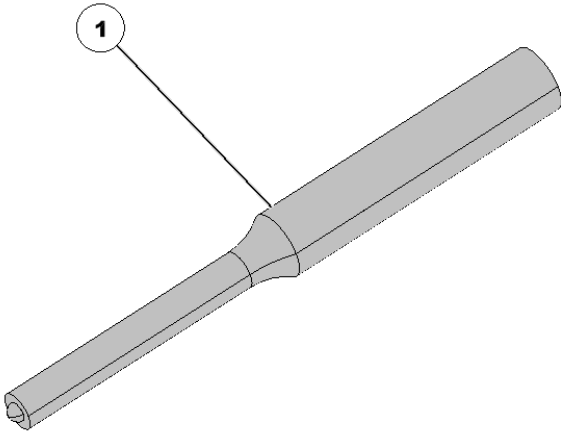
Item No.	Part Number	Part Name	QTY	Remarks
1		Nut	2	M10 - 1.5
2		Washer	2	M10 X 20mm OD
3	150109	Bracket	1	John Deere Quick Attach Keeton Bracket Kit
4	768442	Guard	1	John Deere ME2/+ (3/8" Mounting Holes)
5	768488	Spring	1	John Deere ME2/+ Retention Spring
6	768518	Cover - Shank	1	John Deere ME2/+ Row Unit
7	768577	Bracket	1	John Deere ME2/+ Retention Spring Bracket
8		Carriage Bolt	2	

# 768503 John Deere ME5 SpeedTube Row Unit Kit



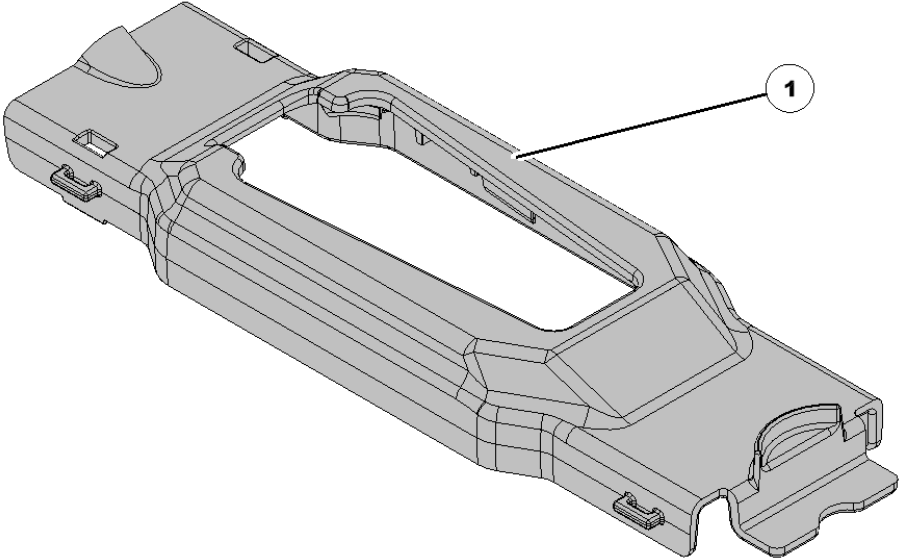
Item No.	Part Number	Part Name	QTY	Remarks
1	150109	Bracket	1	John Deere Quick Attach Keeton Bracket Kit
2	700279	Kit	1	Seed Tube Pin and Clip
3	768489	Spring	1	John Deere ME5 Retention Spring
4	768519	Cover	1	John Deere ME5 Shank Cover
5	768535	Shim	1	Mini Hopper Rear Post Shim
6	768633	Guard, SpeedTube	1	John Deere ME5/XP SpeedTube Guard

# 768504 7/32 Roll Pin Punch



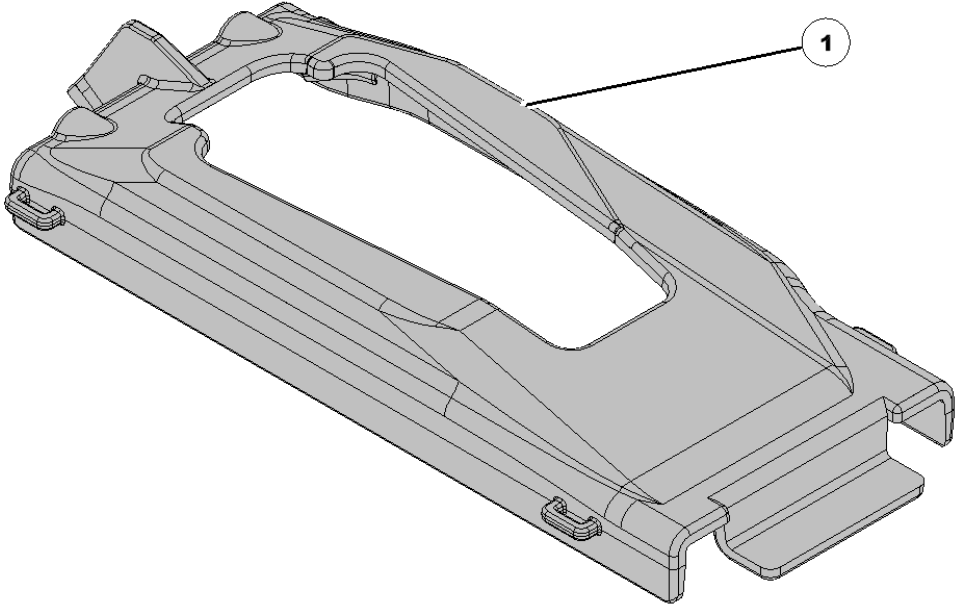
Item No.	Part Number	Part Name	QTY	Remarks
1	768504	Punch	1	

# 768516 Kinze 3000 SpeedTube Shank Cover



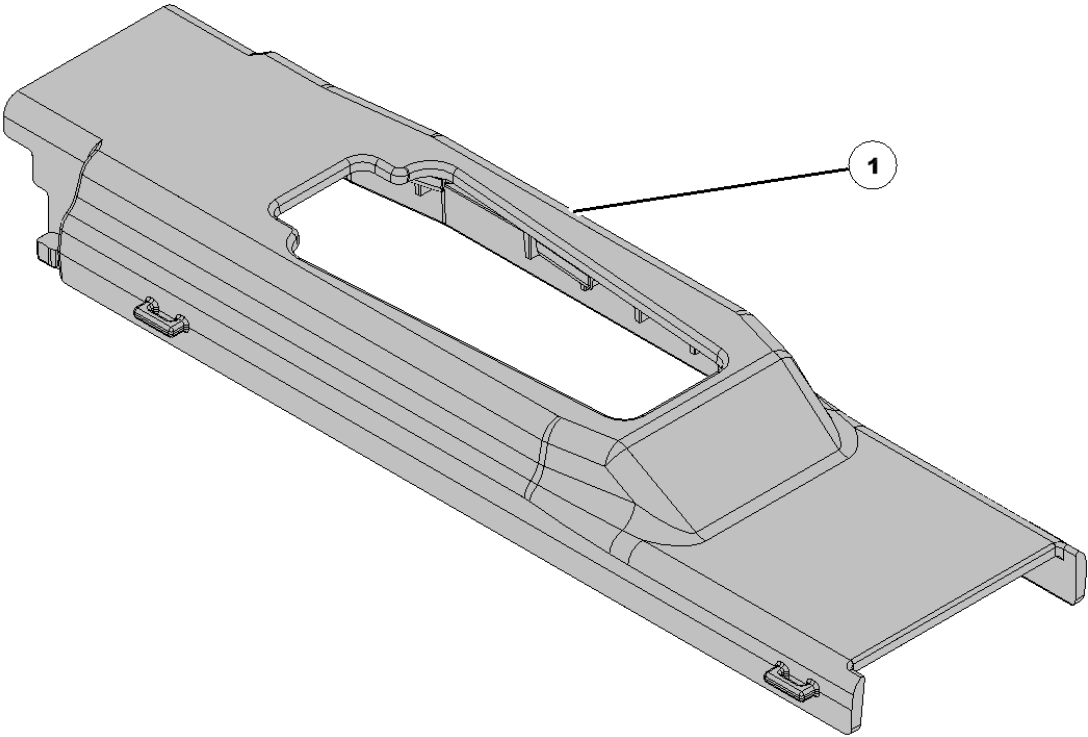
Item No.	Part Number	Part Name	QTY	Remarks
1	768516	Cover	1	Kinze 3000 Shank Cover

# 768517 John Deere XP SpeedTube Shank Cover



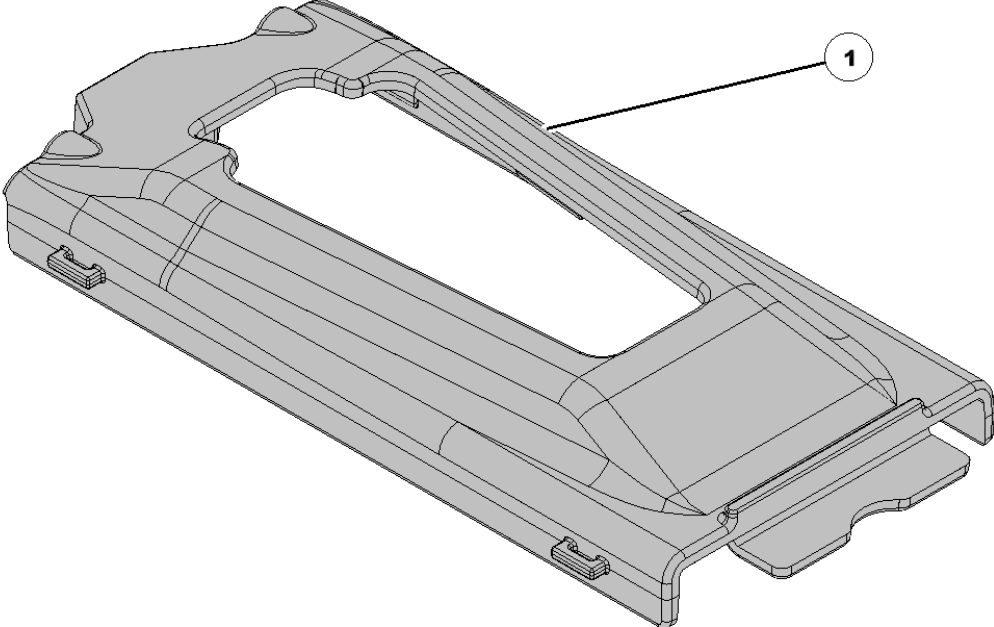
Item No.	Part Number	Part Name	QTY	Remarks
1	768517	Cover	1	John Deere XP Shank Cover

# 768518 John Deere ME2/+ SpeedTube Shank Cover



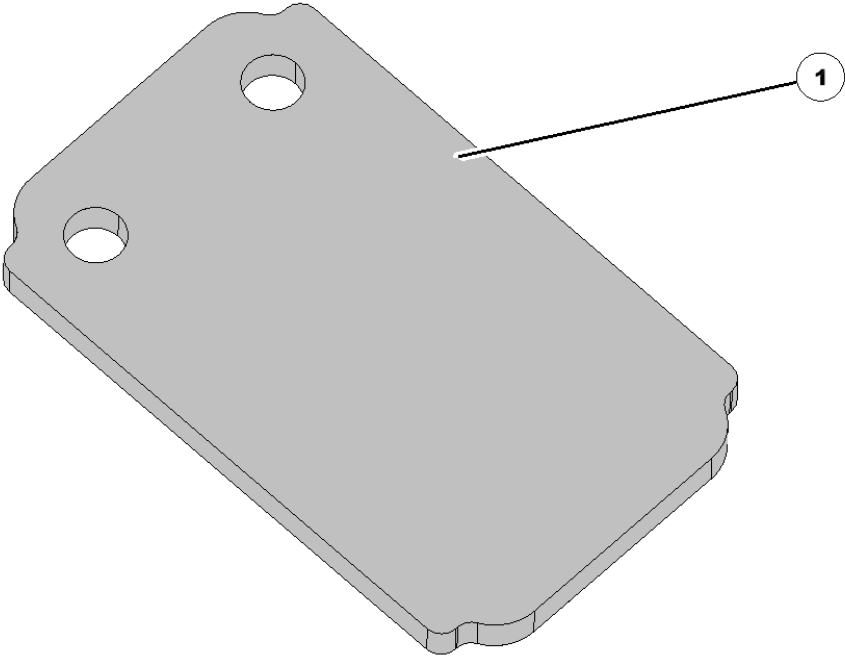
Item No.	Part Number	Part Name	QTY	Remarks
1	768518	Cover - Shank	1	John Deere ME2/+ Shank Cover

# 768519 John Deere ME5 SpeedTube Shank Cover



Item No.	Part Number	Part Name	QTY	Remarks
1	768519	Cover	1	John Deere ME5 Shank Cover

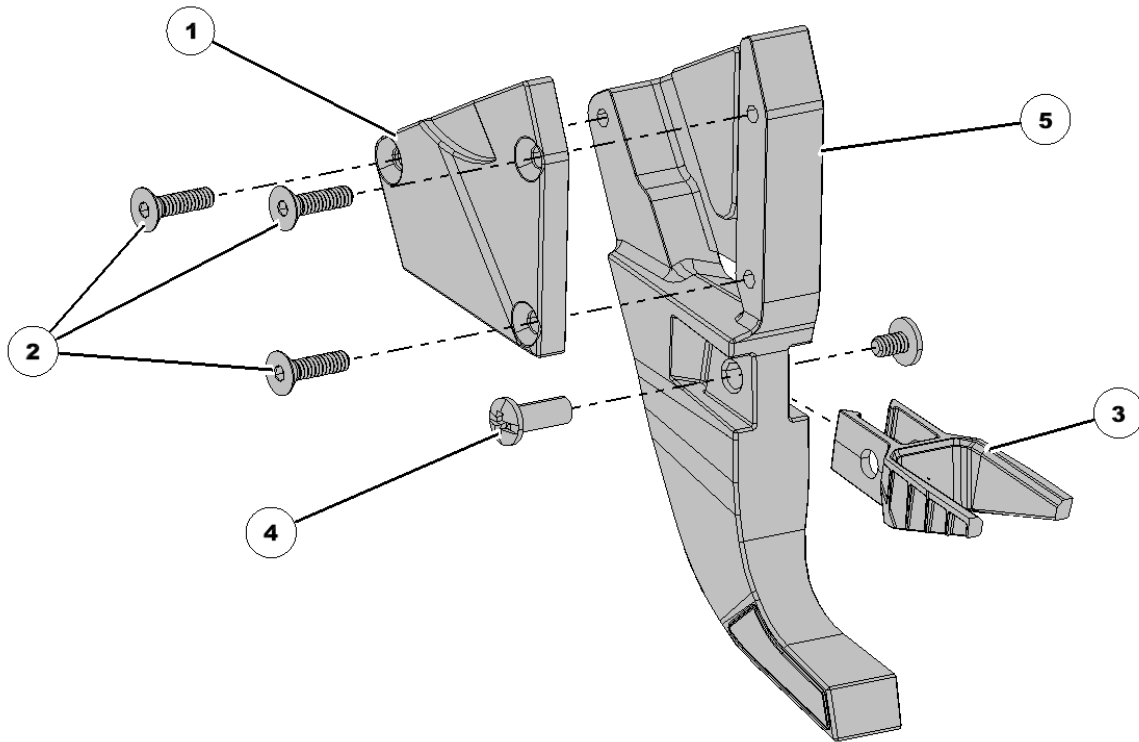
**768535 John Deere ME5 Mini Hopper Shim (SpeedTube Only)**



Item No.	Part Number	Part Name	QTY	Remarks
1	768535	Shim	1	ME5 Rear Post Shim (vSet 2 Mini Hopper and SpeedTube Only)

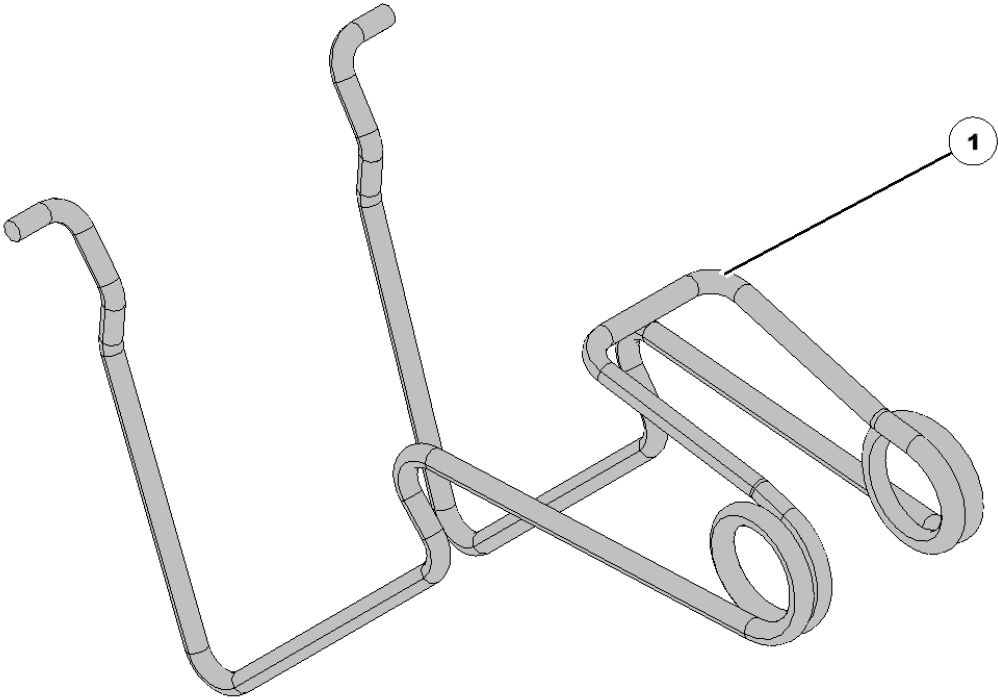


# 768539 Kinze 3000 SpeedTube Guard Kit



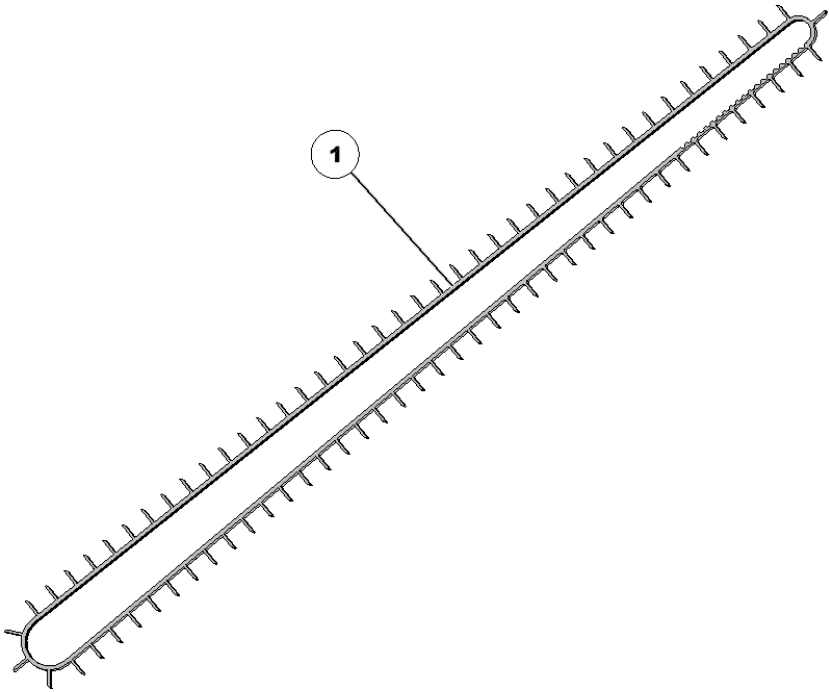
Item No.	Part Number	Part Name	QTY	Remarks
1		Guard	1	Kinze 3000 SpeedTube Guard (Cap)
2	768301	Screw	3	Socket Cap #10-24 x 3/4" Flat Head w/ Loctite
3	768408	Clip	1	SpeedTube Alignment Guide
4	768420	Binding Post	1	Barrel and Screw Set
5		Guard	1	Kinze 3000 SpeedTube Guard

# 768551 White 9000 SpeedTube Retention Spring



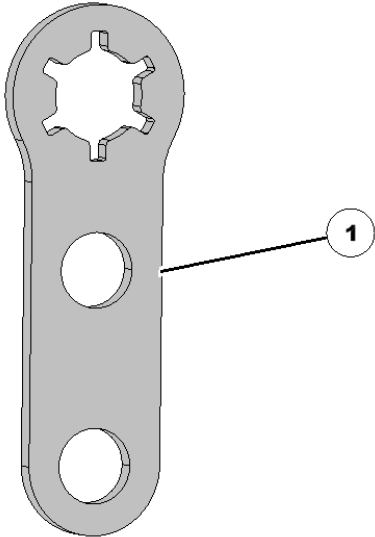
Item No.	Part Number	Part Name	QTY	Remarks
1	768551	Spring	1	White 9000 Retention Spring

# 768555 CASE IH 21XX SpeedTube Belt



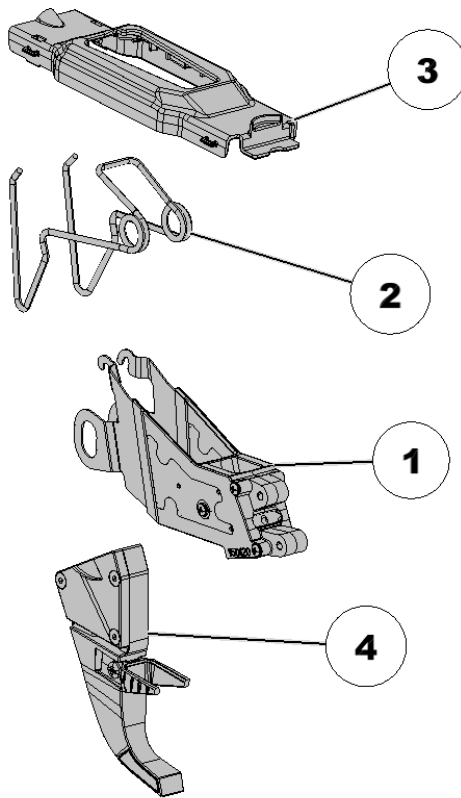
Item No.	Part Number	Part Name	QTY	Remarks
1	768555	Belt	1	CASE IH 21XX series only

# 768568 SpeedTube Drive Pulley Removal Tool



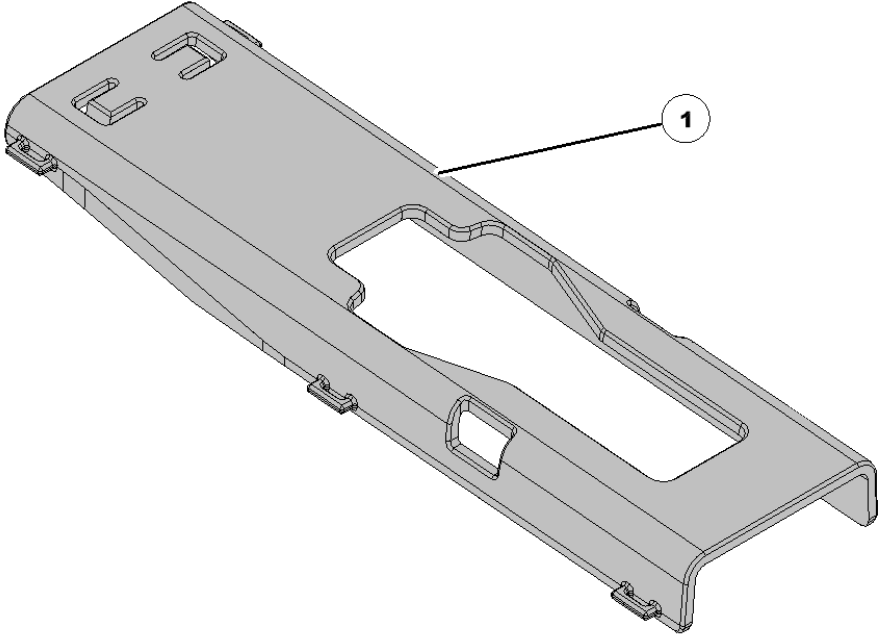
Item No.	Part Number	Part Name	QTY	Remarks
1	768568	Tool	1	

## 768573 Kinze 3000 SpeedTube Row Unit Kit



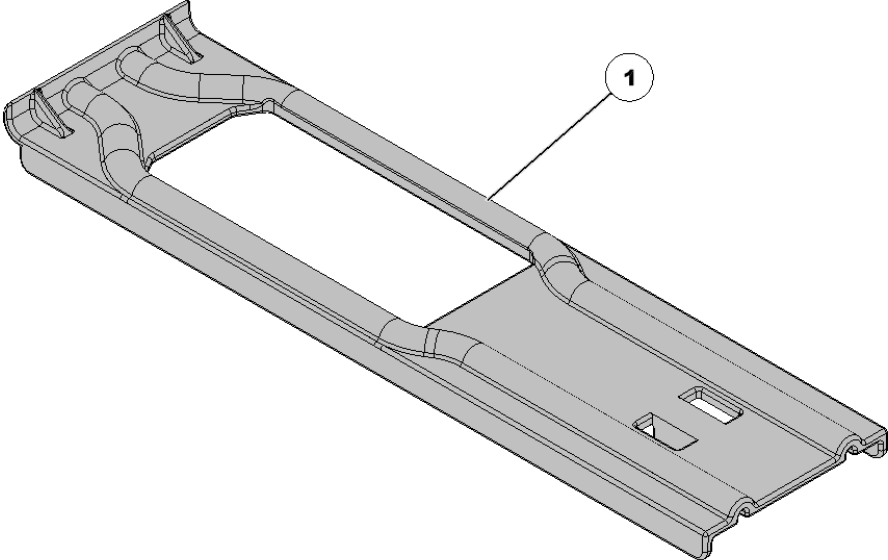
Item No.	Part Number	Part Name	QTY	Remarks
1	150120	Bracket	1	Kinze 3000 Quick Attach Keeton Bracket Kit
2	768486	Spring	1	Kinze 3000 SpeedTube Retention Spring
3	768516	Cover	1	Kinze 3000 SpeedTube Shank Cover
4	768539	Guard	1	Kinze 3000 Row Unit SpeedTube Guard

# 768599 CASE IH 12XX SpeedTube Shank Cover



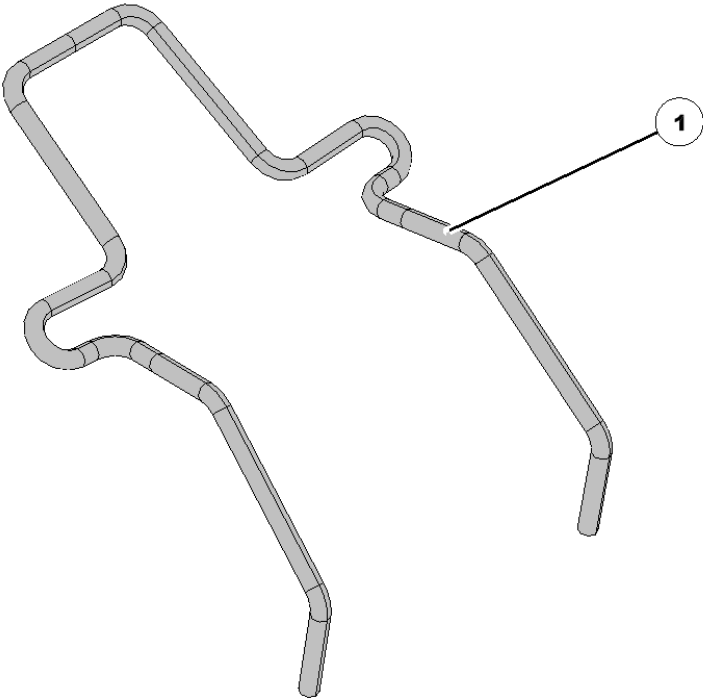
Item No.	Part Number	Part Name	QTY	Remarks
1	768599	Cover - Shank	1	CASE IH 12XX Shank Cover

# 768601 White 9000 SpeedTube Shank Cover



Item No.	Part Number	Part Name	QTY	Remarks
1	768601	Cover - Shank	1	

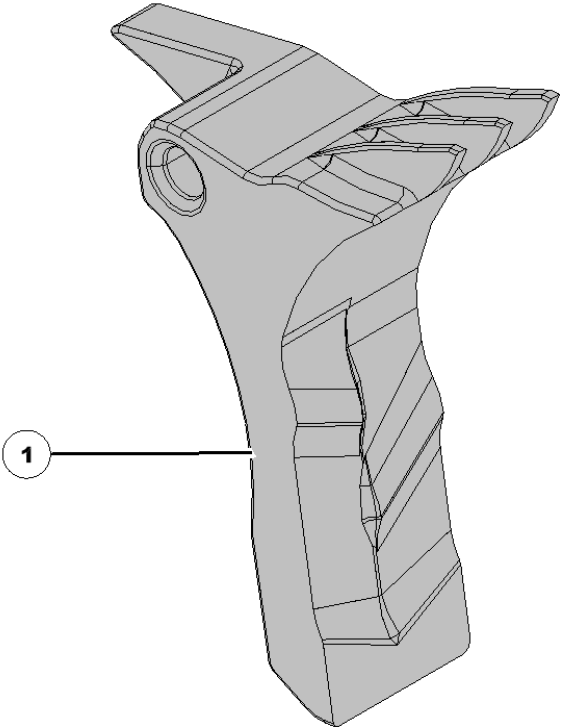
# 768602 CASE IH 12XX SpeedTube Retention Spring



Item No.	Part Number	Part Name	QTY	Remarks
1	768602	Spring	1	CASE IH 12XX Retention Spring

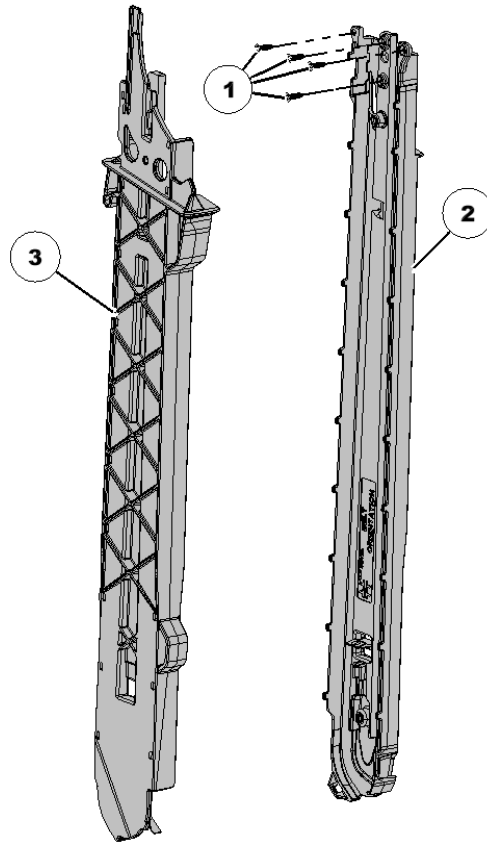


# 768622 SpeedTube Front Feeder Wheel Comb



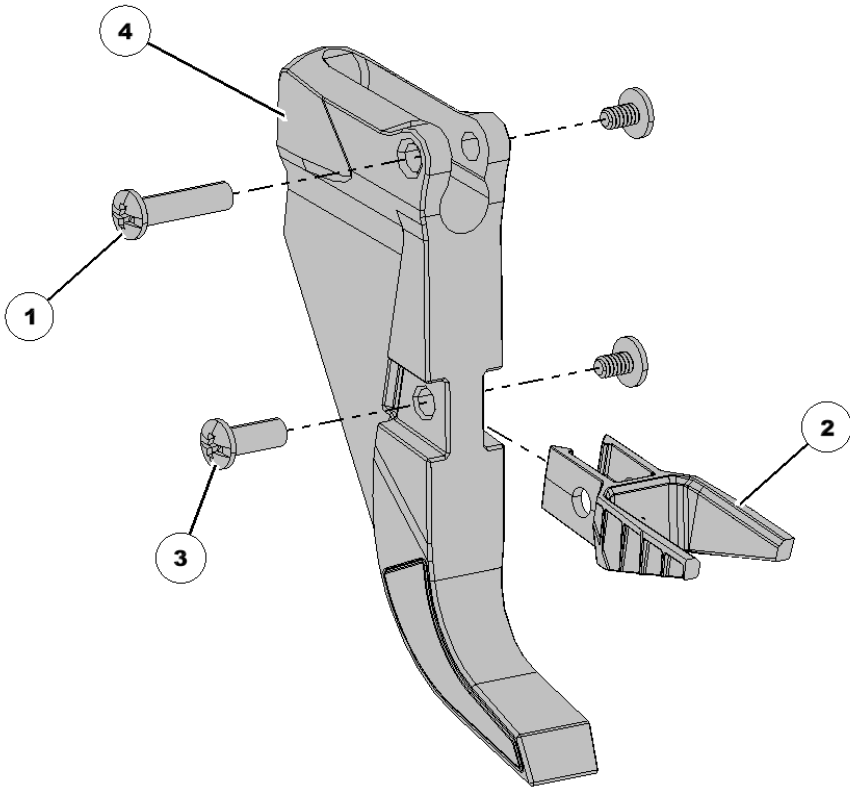
Item No.	Part Number	Part Name	QTY	Remarks
1	768622	Insert	1	Front Feeder Wheel Comb

# 768630 SpeedTube Belt Cover and Housing Kit



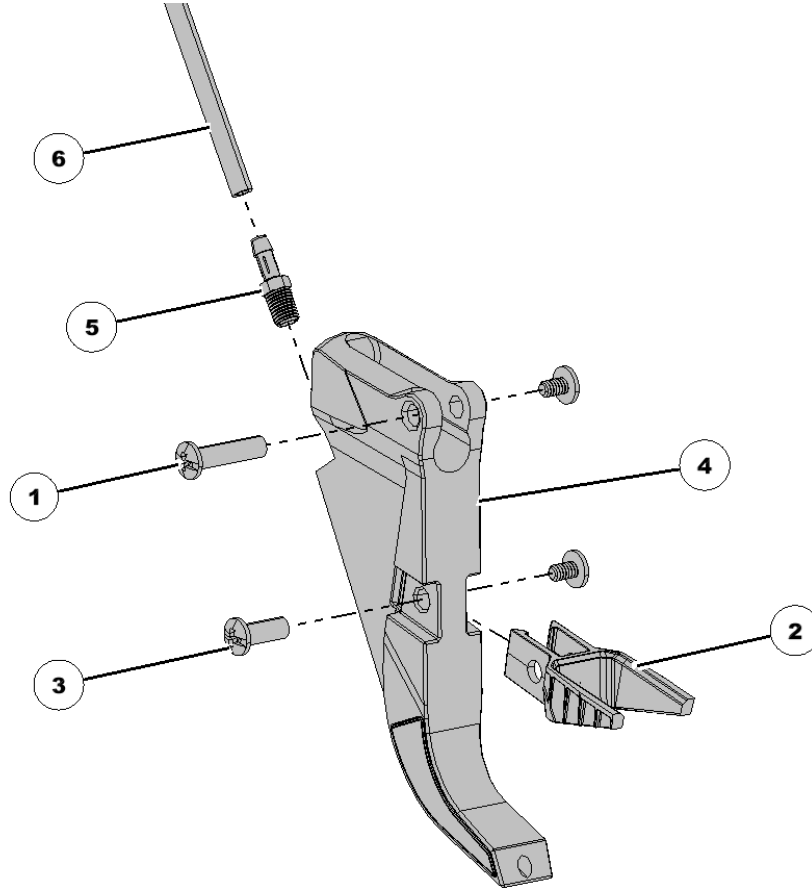
Item No.	Part Number	Part Name	QTY	Remarks
2		Housing Assembly	1	Belt Housing Assembly
3		Cover Assembly	1	Belt Cover Assembly
1		Screw	4	6-32 X 1/2" Thread Rolling Flat Head Phillips SS

# 768633 John Deere ME5/XP SpeedTube Guard Kit



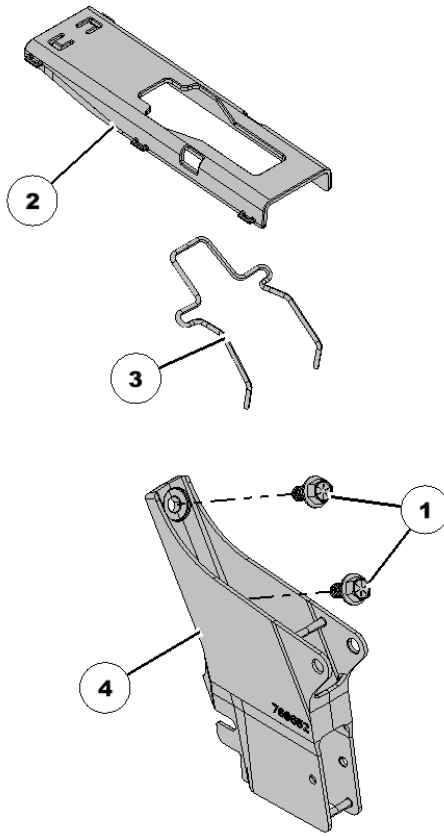
Item No.	Part Number	Part Name	QTY	Remarks
1	768302	Binding Post	1	Shank Barrel and Screw Set
2	768408	Clip	1	SpeedTube Alignment Guide
3	768420	Binding Post	1	Barrel and Screw Set
4		Guard	1	John Deere ME5/XP SpeedTube Guard

## 768638 John Deere ME5/XP SpeedTube Liquid Guard Kit



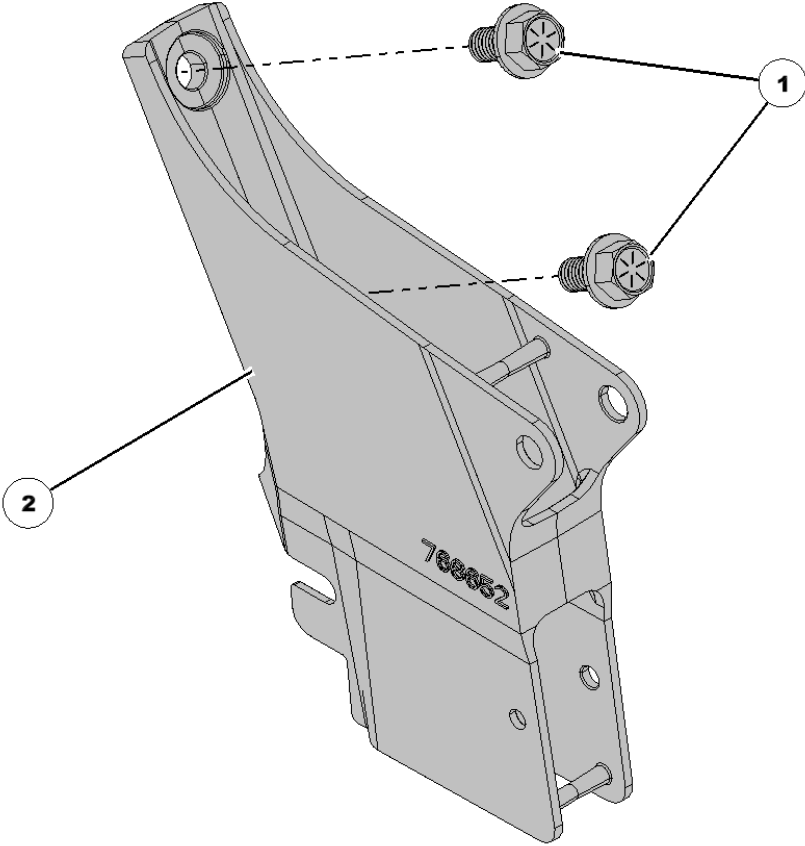
Item No.	Part Number	Part Name	QTY	Remarks
1	768302	Binding Post	1	Barrel and Screw Set
2	768408	Clip	1	SpeedTube Alignment Guide
3	768420	Binding Post	1	Barrel and Screw Set
4		Guard	1	John Deere ME5/XP SpeedTube Liquid Guard
5		Barb	1	Tube Fitting
6		Tubing	1	1/4" LLDPE Yellow - 3'

# 768644 CASE IH 1200/12X5 SpeedTube Row Unit Kit



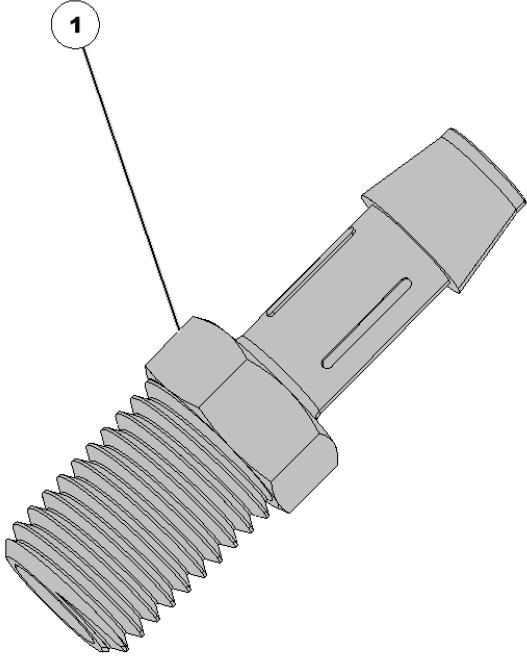
Item No.	Part Number	Part Name	QTY	Remarks
1		Bolt	2	
2	768599	Cover - Shank	1	CASE IH 12XX
3	768602	Spring	1	CASE IH 12XX Retention Spring
4		Shoe	1	

# 768652 CASE IH 12XX SpeedTube Shoe Kit



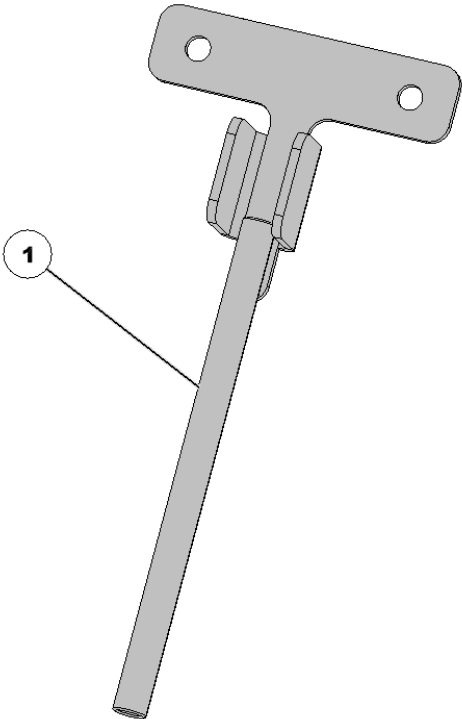
Item No.	Part Number	Part Name	QTY	Remarks
1		Bolt	2	3/8 -16X3/4 Locking Flange Head
2		Shoe	1	

# 768682 Liquid Guard Barb Fitting



Item No.	Part Number	Part Name	QTY	Remarks
1	768682	Barb	1	Tube Fitting

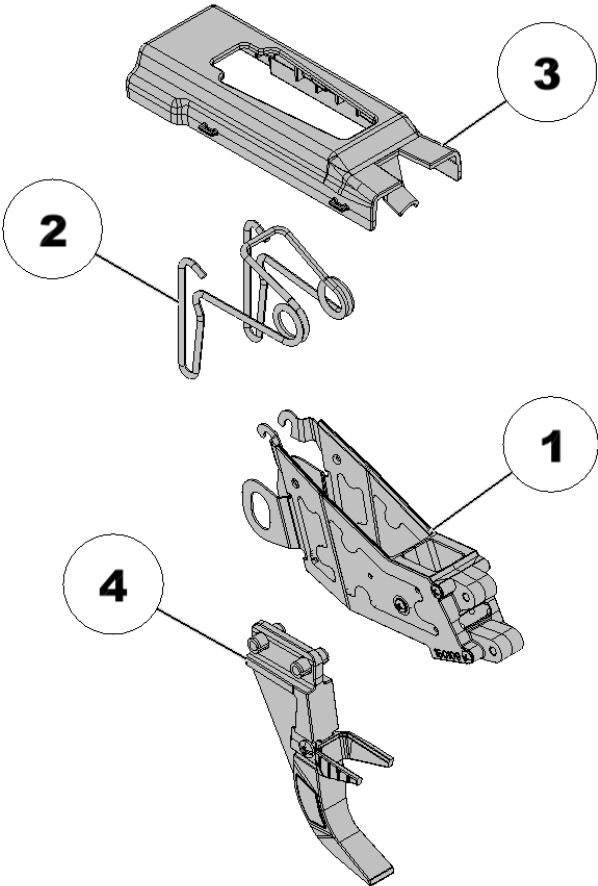
# 768686 Liquid Guard Tube Protector



Item No.	Part Number	Part Name	QTY	Remarks
1	768686	Guard Assembly	1	John Deere XP/ME5 Row Unit

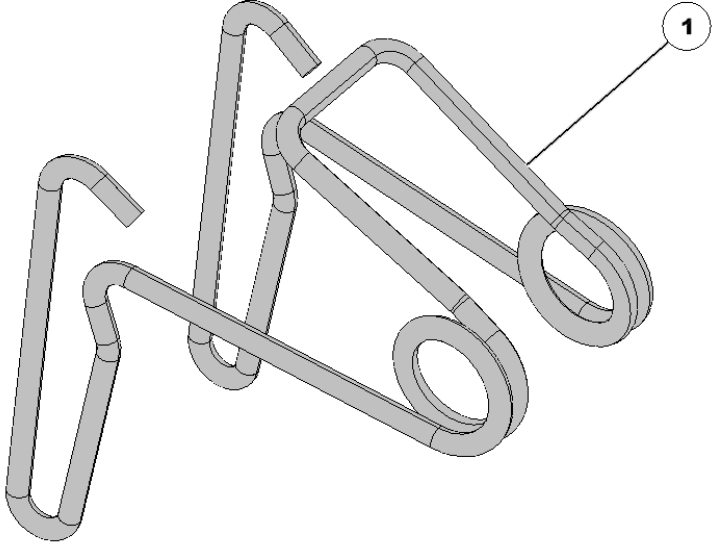


# 768691 Harvest International SpeedTube Row Unit Kit



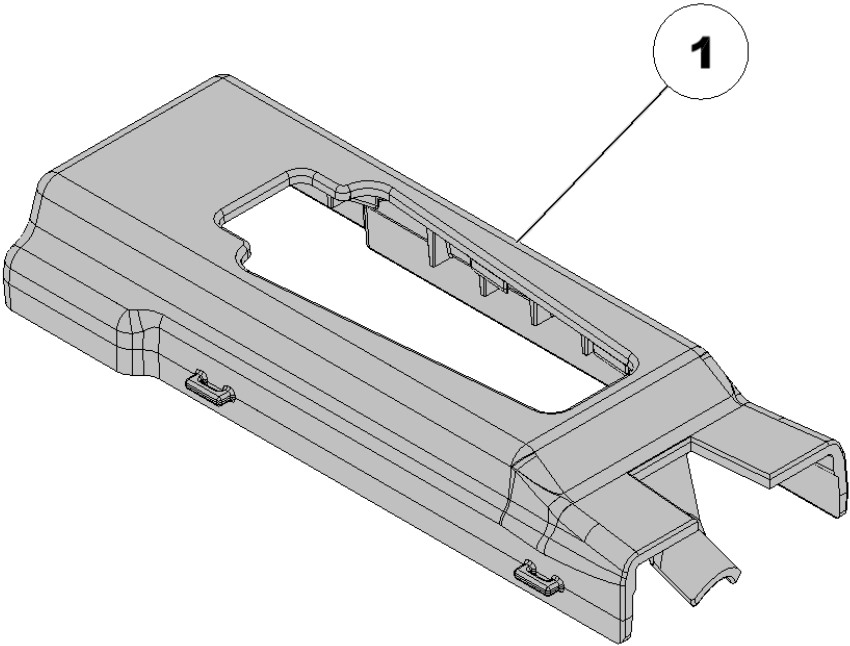
Item No.	Part Number	Part Name	QTY	Remarks
2	768692	Spring	1	Harvest International Retention Spring
4	768735	Guard	1	Harvest International SpeedTube Guard
1	150109	Bracket	1	John Deere Quick Attach Keeton Bracket
3	768693	Cover - Shank	1	Harvest International Shank Cover

# 768692 Harvest International SpeedTube Retention Spring



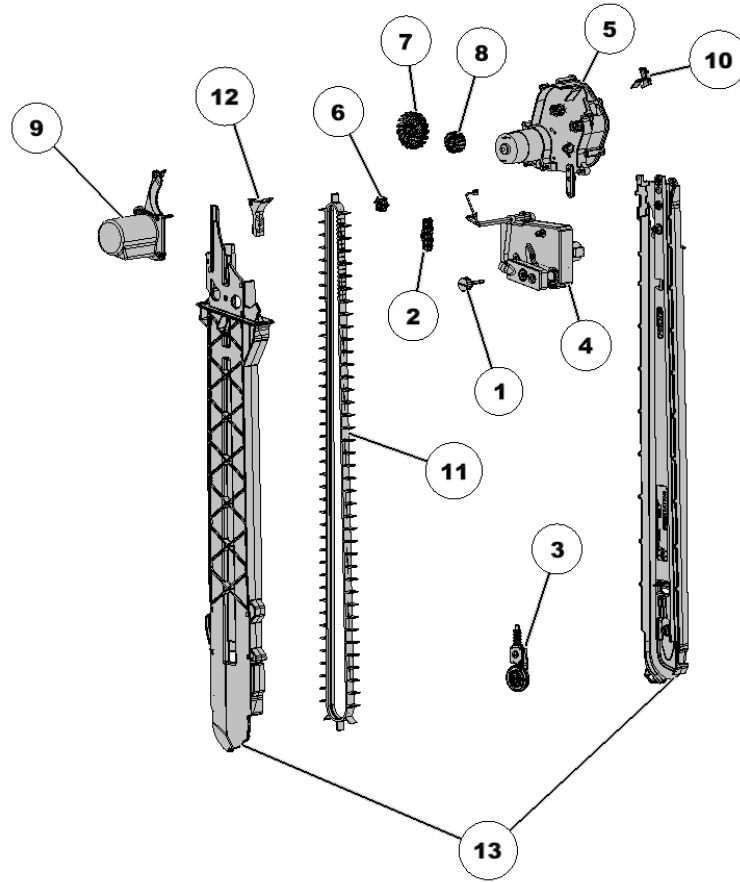
Item No.	Part Number	Part Name	QTY	Remarks
1	768692	Spring	1	Harvest International Retention Spring

# 768693 Harvest International SpeedTube Shank Cover



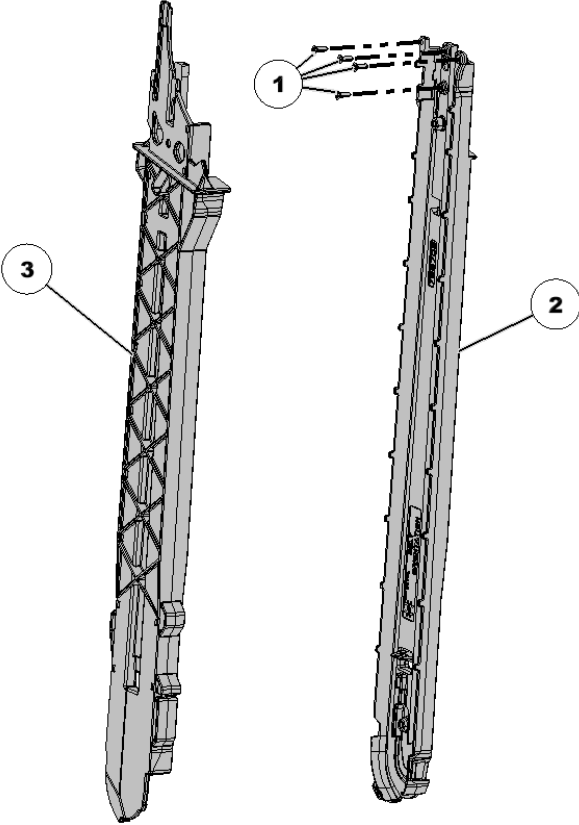
Item No.	Part Number	Part Name	QTY	Remarks
1	768693	Cover - Shank	1	Harvest International Shank Cover

# 768731 CASE IH 21XX SpeedTube



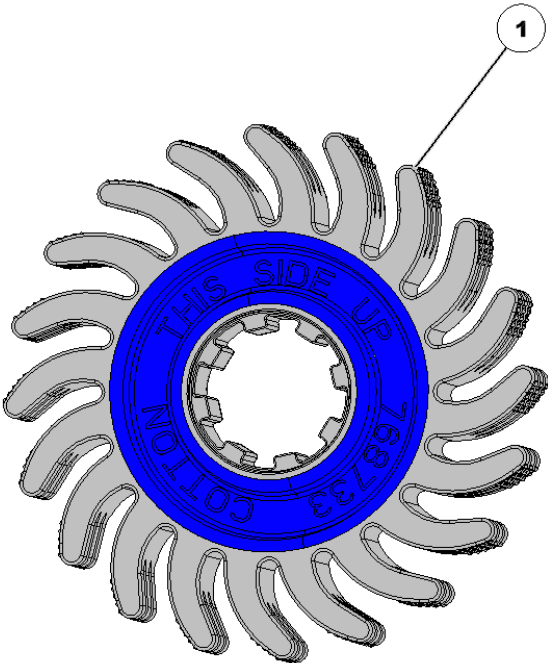
Item No.	Part Number	Part Name	QTY	Remarks
1	768263	Screw	1	SpeedTube Module Thumb Screw
2	768300	Insert	1	Rumble Strip
3	768401	Kit	1	SpeedTube Idler Pulley
4	768404	Kit	1	SpeedTube Module
5	768405	Kit	1	SpeedTube Drive Assembly
6	768406	Kit	1	SpeedTube Drive Pulley
7	768432	Wheel	1	Front (Large) Feeder Wheel
8	768433	Wheel	1	Rear (Small) Feeder Wheel
9	768439	Kit	1	SpeedTube Motor Cover
10	768495	Kit	1	Soybean Deflector (80 Hole Disk)
11	768555	Belt	1	CASE IH 21XX SpeedTube
12	768622	Insert	1	Front Feeder Wheel Comb
13	768732	Kit, Cover & Housing	1	CASE IH 21XX SpeedTube Belt Cover and Housing

# 768732 CASE IH 21XX SpeedTube Belt Cover and Housing Kit



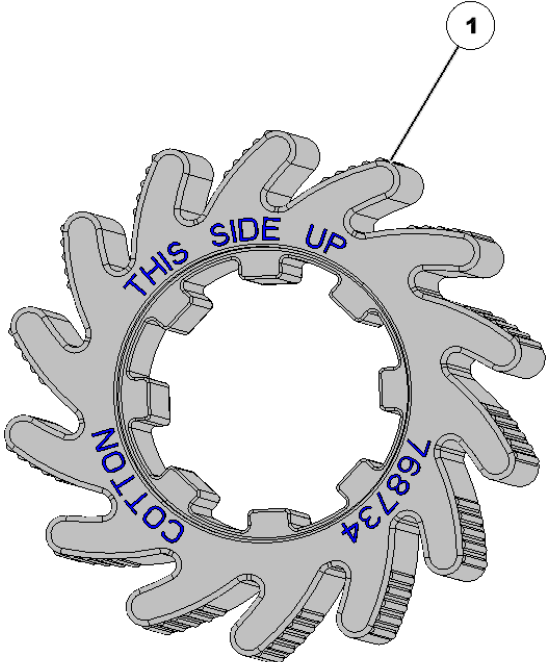
Item No.	Part Number	Part Name	QTY	Remarks
2		Housing Assembly	1	CASE IH 21XX SpeedTube Only
1		Screw	4	6-32 X 1/2 Phillips, Flat Head
3		Cover Assembly	1	CASE IH 21XX SpeedTube Only

# 768733 Front Feeder Wheel (Cotton)



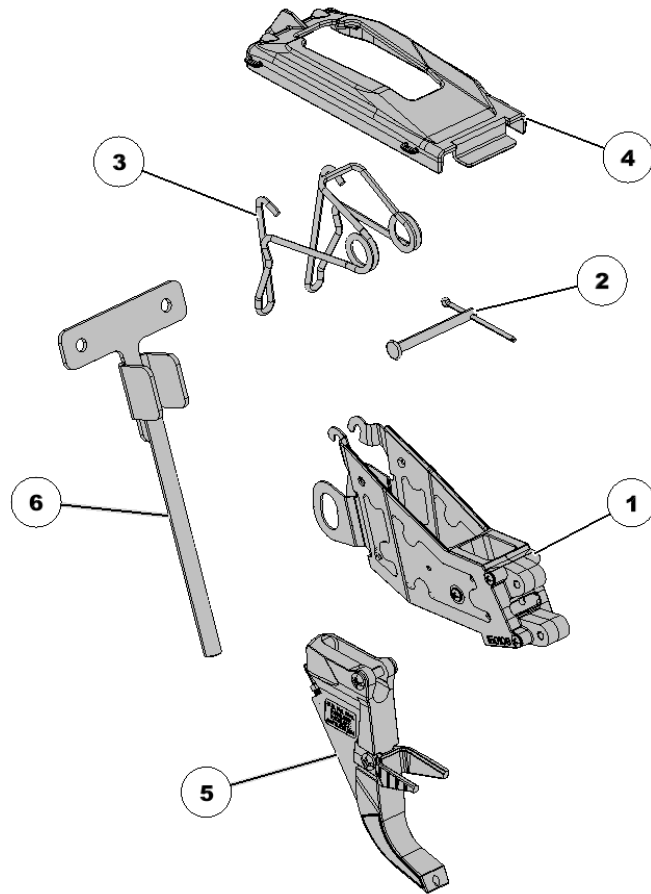
Item No.	Part Number	Part Name	QTY	Remarks
1	768733	Wheel	1	Singulated Cotton

# 768734 Rear Feeder Wheel (Cotton)



Item No.	Part Number	Part Name	QTY	Remarks
1	768734	Wheel	1	Singulated Cotton

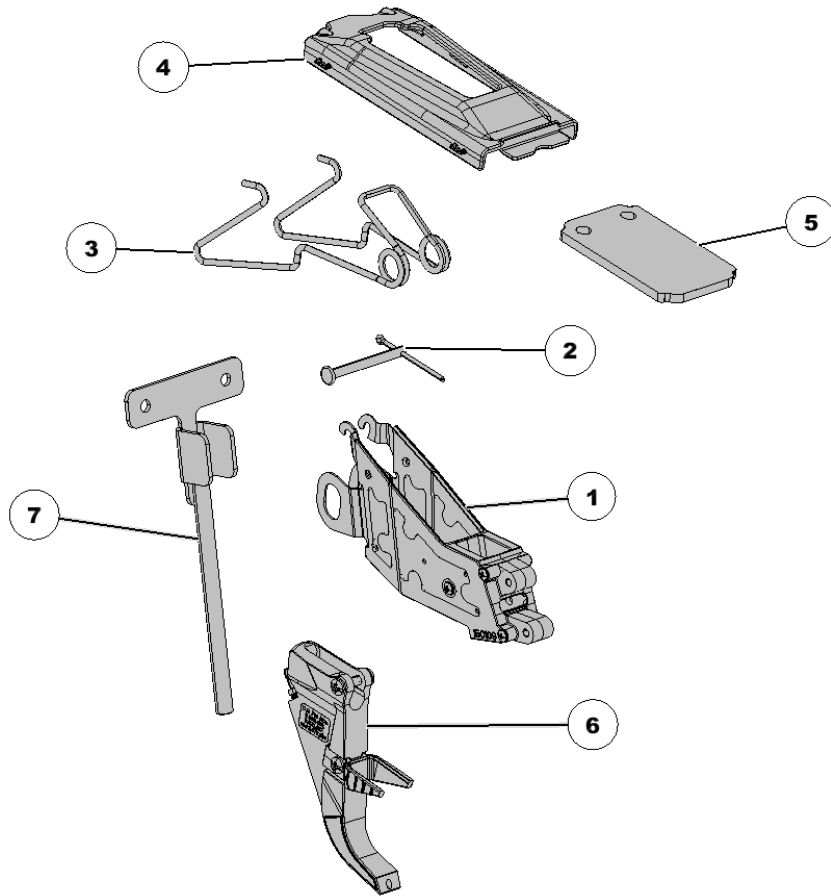
## 768738 John Deere XP SpeedTube Row Unit Kit (Liquid Guard)



Item No.	Part Number	Part Name	QTY	Remarks
3	768487	Spring	1	John Deere XP Retention Spring
4	768517	Cover	1	John Deere XP Shank Cover
6	768686	Guard Assembly	1	John Deere XP/ME5 Liquid Guard Tube Protector
1	150109	Bracket	1	John Deere Quick Attach Keeton Bracket
2	700279	Kit	1	Seed Tube Pin and Clip
5	768638	Guard, SpeedTube	1	John Deere XP/ME5 (Liquid)

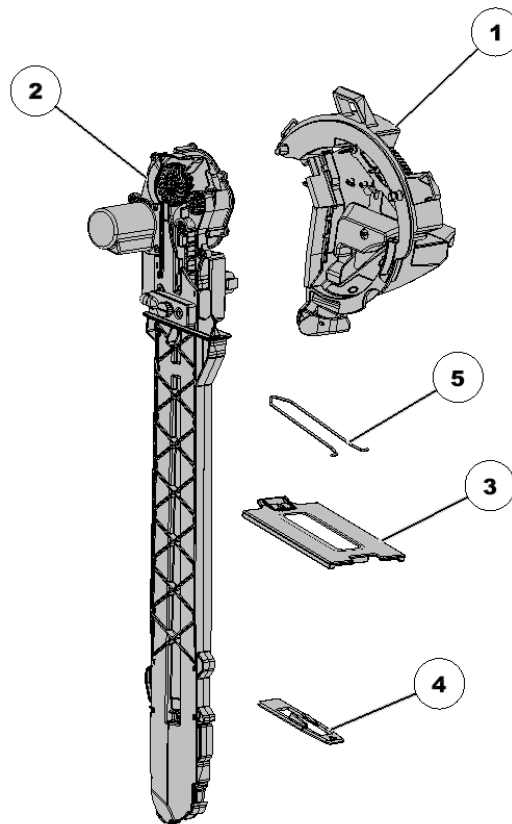


## 768739 John Deere ME5 SpeedTube Row Unit Kit (Liquid Guard)



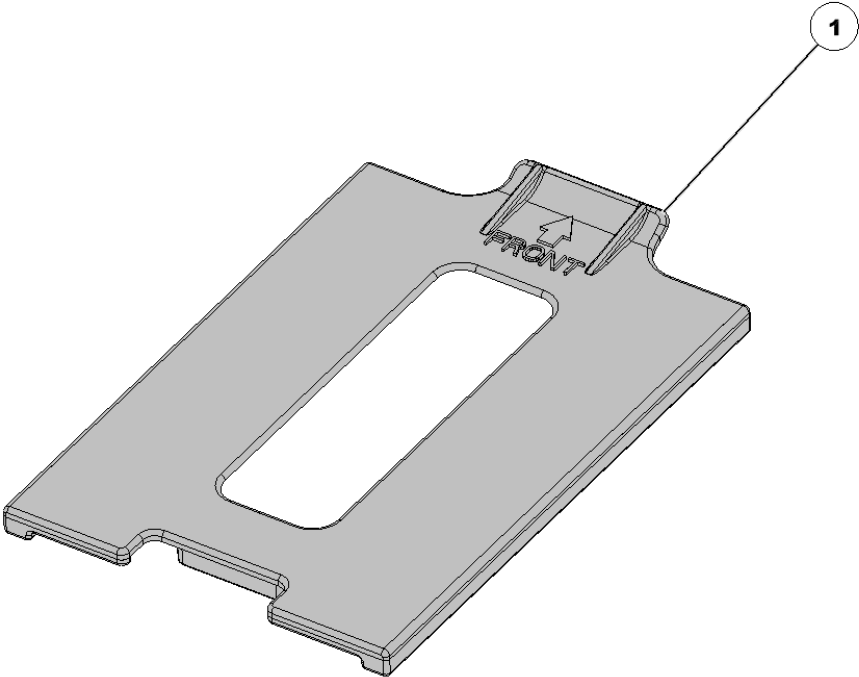
Item No.	Part Number	Part Name	QTY	Remarks
3	768489	Spring	1	John Deere ME5 Retention Spring
4	768519	Cover	1	John Deere ME5 Shank Cover
5	768535	Shim	1	John Deere ME5 Rear Post Shim (Only used with vSet2 Mini Hopper)
7	768686	Guard Assembly	1	John Deere XP/ME5 Liquid Guard Tube Protector
1	150109	Bracket	1	John Deere Quick Attach Keeton Bracket
2	700279	Kit	1	Seed Tube Pin and Clip
6	768638	Guard, SpeedTube	1	John Deere XP/ME5 Liquid Guard

# 768800 CASE IH 21XX SpeedTube Upgrade Kit



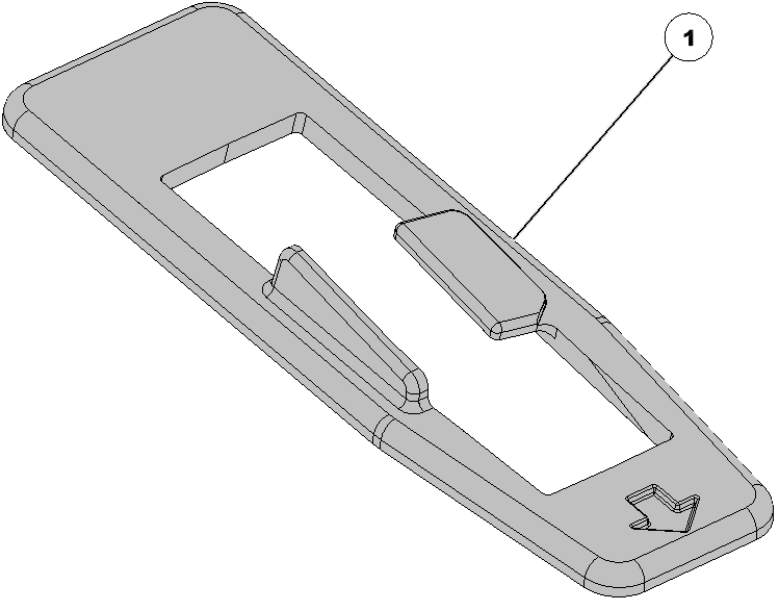
Item No.	Part Number	Part Name	QTY	Remarks
2	768731	SpeedTube	1	CASE IH 21XX Series Only
1	768643	Cover Assembly	1	vSet 2 Seed Cover, SpeedTube Ready
3	768801	Cover - Shank	1	CASE IH 21XX Shank Cover
4	768802	Boot	1	CASE IH 21XX SpeedTube Lower Boot
5	768803	Spring	1	CASE IH 21XX SpeedTube Retention Spring

# 768801 CASE IH 21XX SpeedTube Shank Cover



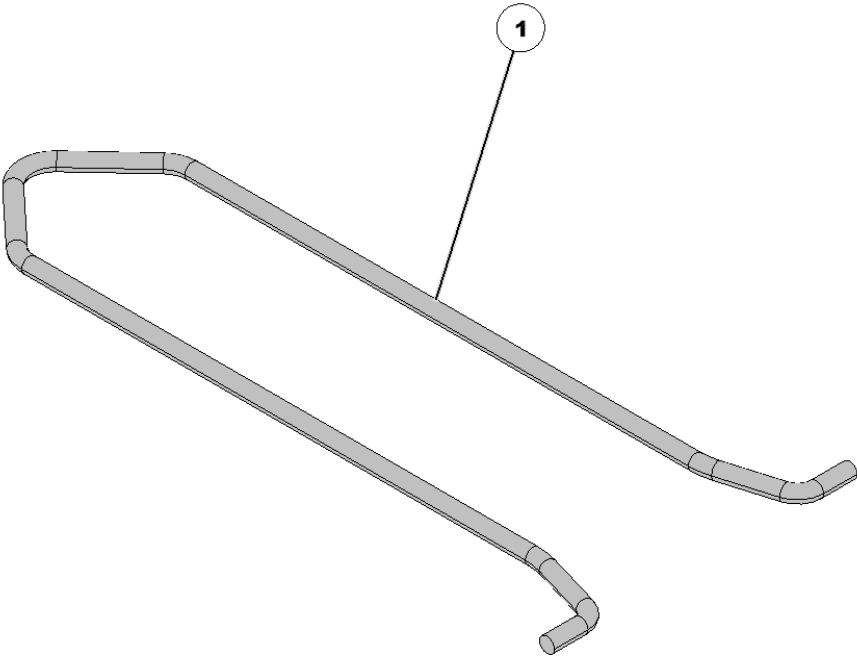
Item No.	Part Number	Part Name	QTY	Remarks
1	768801	Cover - Shank	1	CASE IH 21XX Series Row Unit

# 768802 CASE IH 21XX SpeedTube Lower Boot



Item No.	Part Number	Part Name	QTY	Remarks
1	768802	Boot	1	CASE IH 21XX Series Row Unit

# 768803 CASE IH 21XX SpeedTube Retention Spring



Item No.	Part Number	Part Name	QTY	Remarks
1	768803	Spring	1	CASE IH 21XX Series Row Unit